

INDIANA
DEPARTMENT OF
TRANSPORTATION

BRIDGES OVER 20' SPAN					
FEDERAL REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	IND.	BHF/220-1(34)	1993	1	120
NH-220-1(33)					

INDEX					
PROJECT	STRUCTURE	TYPE	SPAN	OVER	STATION
BHF/220-1(34) NH-220-1(33)	912-45-5085B 912-45-2353B 912-45-5088A	COMPOSITE PLATE GIRDER COMPOSITE STEEL BEAM COMP. BM. & CONC. GIRDER	SEE GEN-PLAN	CHICAGO AVE. & SR 312 NORFOLK AND SOUTHERN RR U.S. 12 & INDUSTRIAL BLVD.	

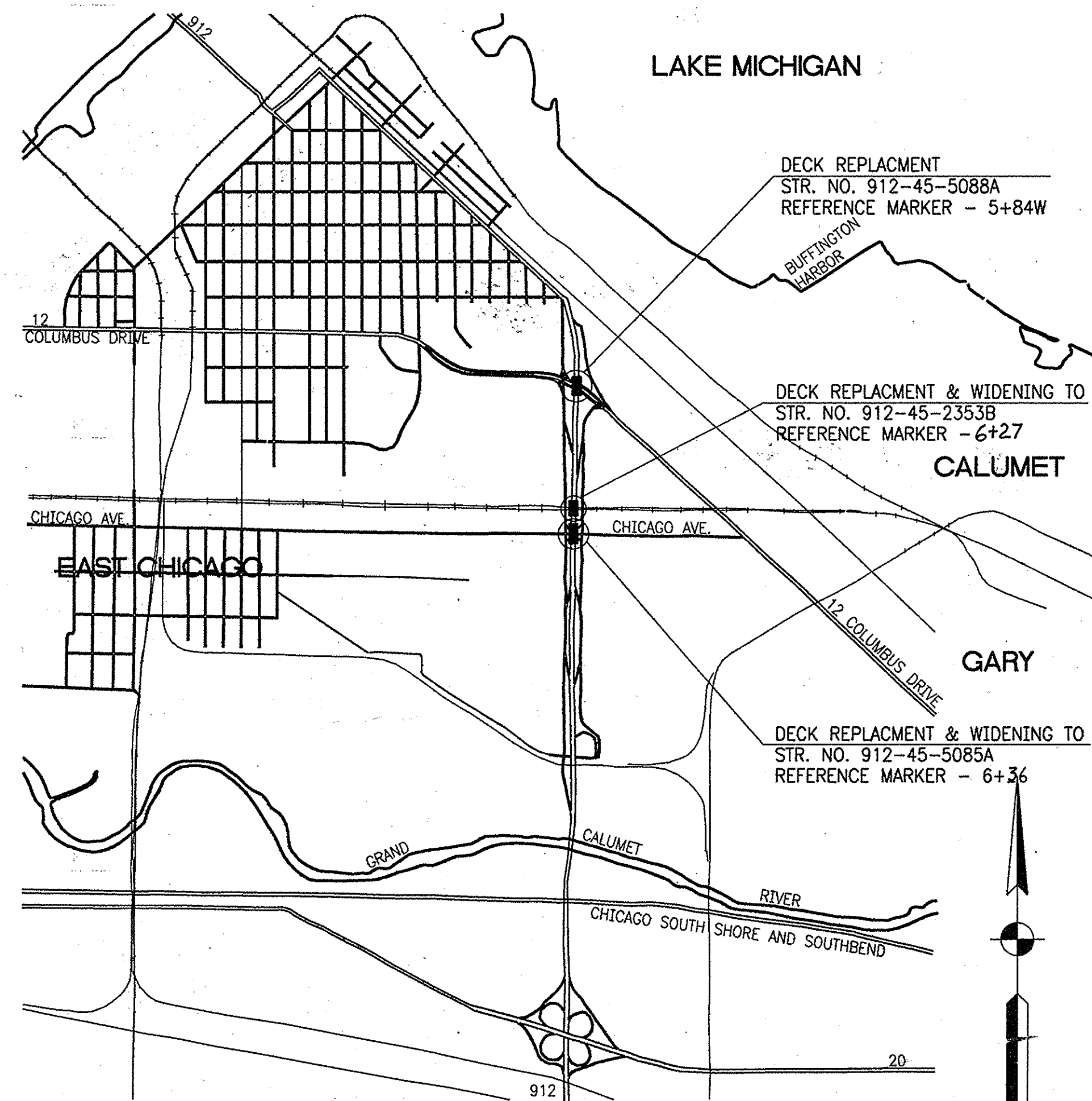
SHEET NO.	SHEET DESIGNATION	SUBJECT	F.H.W.A. APPROVAL
1	ONE SHEET	TITLE SHEET & INDEX	
2-13	TWELVE SHEETS	TRAFFIC MAINTENANCE	
14	ONE SHEET	SIGNAL MODIFICATIONS	
15	ONE SHEET	LIGHTING MODIFICATIONS	
16	ONE SHEET	MISCELLANEOUS TRAFFIC DETAILS	
17	W-1	GENERAL PLAN (STR. 912-45-5085B)	
18	W-2	GENERAL PLAN DETAILS	
19	W-3	GENERAL PLAN DETAILS	
20	W-4	BENT NO. 1 DETAILS	
21	W-5	BENT NO. 1 DETAILS AND BILL OF MATERIALS	
22	W-6	PIER NO. 2 DETAILS	
23	W-7	PIER NO. 3 DETAILS	
24	W-8	BENT NO. 4 DETAILS	
25	W-9	BENT NO. 4 DETAILS AND BILL OF MATERIALS	
26	W-10	BEARING DETAILS	
27	W-11	FRAMING PLAN	
28	W-12	STRUCTURAL STEEL DETAILS	
29	W-13	STRUCTURAL STEEL DETAILS AND FABRICATION & ERECTION NOTES	
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32	W-16	CORNER DETAILS	
33	W-17	APPROACH DETAILS	
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35	W-19	SCREED TABLE - SOUTHBOUND LANES	
36	W-20	SCREED TABLE - NORTHBOUND LANES	
37	W-21	GENERAL PLAN (STR. 912-45-2353B)	
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39	W-23	GENERAL PLAN DETAILS	
40	W-24	BENT NO. 1 & 4 DETAILS	
41	W-25	BENT NO. 1 & 4 DETAILS AND BILL OF MATERIALS	
42	W-26	PIER NO. 2 & NO. 3 DETAILS	
43	W-27	PIER NO. 2 & NO. 3 DETAILS AND BILL OF MATERIALS	
44	W-28	BEARING DETAILS	
45	W-29	FRAMING PLAN AND DETAILS	
46	W-30	STRUCTURAL STEEL DETAILS	
47	W-31	STRUCTURAL STEEL DETAILS AND FABRICATION & ERECTION NOTES	
48	W-32	SUPERSTRUCTURE DETAILS	
49	W-33	SUPERSTRUCTURE DETAILS AND BILL OF MATERIALS	
50	W-34	CORNER DETAILS	
51	W-35	BRIDGE APPROACH DETAILS	
52	W-36	SCREED PLAN	
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54	W-38	GENERAL PLAN (STR. 912-45-5088A)	
55	W-39	GENERAL PLAN DETAILS	
56	W-40	GUARD RAIL PLAN & DETAILS	
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58	W-42	FRAMING PLAN & STRUCTURAL STEEL DETAILS	
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71	W-55	CRASHWALL DETAILS - PIER 3	
72	W-56	CRASHWALL DETAILS - PIERS 3, 4, & 5 AND BILL OF MATERIALS	
73	ONE SHEET	BRIDGE SUMMARY - STRUCTURE 912-45-5085B	
74	ONE SHEET	BRIDGE SUMMARY - STRUCTURE 912-45-2353B	
75	ONE SHEET	BRIDGE SUMMARY - STRUCTURE 912-45-5088A	

TRAFFIC DATA	5085B, 2353B	5088A
A.D.T. (19)	44,500 V.P.D	34,400 V.P.D
A.D.T. (20 PROJECTED)	V.P.D	V.P.D
D.H.V. (20 PROJECTED)	V.P.D	V.P.D
TRUCKS	D.H.V. 10% A.D.T. %	D.H.V. 10% A.D.T. %
POSTED SPEED	55 M.P.H.	50 M.P.H.
ACCESS CONTROL	LIMITED	LIMITED
FUNCTIONAL CLASSIFICATION	URBAN FREEWAY	URBAN FREEWAY

BRIDGE PLANS
FOR SPANS OVER 20 FEET
ON
STATE ROAD 912

PROJECT NO. ST/220-1() P.E.
BHF/220-1(34) R/W
NH-220-1(33) CONST.

BRIDGE DECK REPLACEMENT AND WIDENING TO STRUCTURES: 912-45-5085A & 912-45-2353A AND
BRIDGE DECK REPLACEMENT TO STRUCTURE: 912-45-5088, ALL IN LAKE COUNTY, INDIANA.



INDEX CONTINUED STANDARD DRAWINGS						
SHEET NO.	SHEET DESIGNATION	SUBJECT	PURPOSE/USE	F.H.W.A. APPROVAL	ADOPTED "A" REVISION "R"	
76	BRIDGE STD. BR-1	CONCRETE BRIDGE RAILING TRANSITION TYPE TGB	CONCRETE BRIDGE RAILING TYPE TGB	03-09-93	A AUG. 1992	
77	BRIDGE STD. BR-1A	CONCRETE BRIDGE RAILING TRANSITION TYPE TGB	PLATE WASHER, G.R. ATTACHMENT, EXTENSION DETAILS	03-09-93	A AUG. 1992	
	BRIDGE STD. BR-2	CONCRETE BRIDGE RAILING TRANSITION TYPE WGB				
	BRIDGE STD. BR-2A	CONCRETE BRIDGE RAILING TRANSITION TYPE WGB				
78	BRIDGE STD. C1	MISCELLANEOUS DETAILS	REINFORCING BAR NOTES, BAR BENDING DETAILS	01-26-93	A DEC 1992	
	BRIDGE STD. C2	MISCELLANEOUS DETAILS				
79	BRIDGE STD. C3	MISCELLANEOUS DETAILS	CONSTRUCTION JOINT TYPE A	01-26-93	A NOV 1992	
80	BRIDGE STD. C4	PRESTRESSED CONCRETE PILES		12-04-74	R 10-29-74	
	BRIDGE STD. C5	PRECAST DECK PANEL DETAILS				
	BRIDGE STD. D	CASTING DETAILS AND ROADWAY DRAINS				
	BRIDGE STD. D1	ADJUSTING FRAME DETAILS FOR ROADWAY DRAINS				
	BRIDGE STD.	PRESTRESSED CONCRETE				
	BRIDGE STD.	PRESTRESSED CONCRETE				
	BRIDGE STD. PB10	TOLERANCES FOR FABRICATION OF PRESTRESSED BEAMS				
	BRIDGE STD. PB11	ELASTOMERIC BEARING PADS FOR CONCRETE BEAMS				
81	BRIDGE STD. R29	BRIDGE LIGHTING DETAILS	EXPANSION SLEEVE	05-19-88	R 04-04-88	
82	BRIDGE STD. S1	MISCELLANEOUS DETAILS	B BORROW PLACEMENT	01-22-87	R 12-01-86	
	BRIDGE STD. SH1	STEEL SHOE DETAILS				
82A	BRIDGE STD. SS-1	EXPANSION JOINTS CLASS-SS		06-20-91	A APRIL 1991	
82B	BRIDGE STD. SS-2	EXPANSION JOINTS CLASS-SS		06-20-91	A APRIL 1991	
	BRIDGE STD. T SHEET A	STANDARD TEMPORARY BRIDGE				
	BRIDGE STD. T SHEET B	STANDARD TEMPORARY BRIDGE				
83	ROAD STD. SHEET A	STANDARD PAVEMENT JOINTS		PENDING	R 03-01-90	
84	ROAD STD. SHEET B	STANDARD PAVEMENT JOINTS	R.C. BRIDGE APPROACH DETAILS	01-26-93	A NOV 1992	
	ROAD STD. SHEET MA	MISCELLANEOUS STANDARDS				
	ROAD STD. SHEET MB	MISCELLANEOUS STANDARDS				
85	ROAD STD. SHEET MB-2	MISCELLANEOUS STANDARDS		05-21-82	R 04-01-82	
	ROAD STD. SHEET MB-4	MISCELLANEOUS STANDARDS				
	ROAD STD. SHEET MC	MISCELLANEOUS STANDARDS				
86	ROAD STD. SHEET MC-1	MISCELLANEOUS STANDARDS		01-11-89	R 09-01-88	
87	ROAD STD. SHEET MC-2	MISCELLANEOUS STANDARDS		01-11-89	R 09-01-88	
	ROAD STD. SHEET MD	MISCELLANEOUS STANDARDS				
88	ROAD STD. SHEET MD-2	MISCELLANEOUS STANDARDS		05-05-87	R 04-01-87	
89	ROAD STD. SHEET MR	MISCELLANEOUS STANDARDS		04-10-84	R 02-01-84	
90	ROAD STD. SHEET MT	MISCELLANEOUS STANDARDS		07-19-83	R 05-02-83	
	ROAD STD. SHEET MT-6E	MISCELLANEOUS STANDARDS		08-05-88	A AUG. 1988	
92	ROAD STD. SHEET MT-6F	MISCELLANEOUS STANDARDS		06-28-89	R 05-01-89	
93	ROAD STD. SHEET MT-6H	MISCELLANEOUS STANDARDS		08-05-88	A AUG. 1988	
94	ROAD STD. SHEET MT-7	MISCELLANEOUS STANDARDS		07-19-83	R 05-02-83	
95	ROAD STD. SHEET MT-9	MISCELLANEOUS STANDARDS		08-05-88	A AUG. 1988	
96	ROAD STD. SHEET MT-9A	MISCELLANEOUS STANDARDS		08-05-88	A AUG. 1988	
97	ROAD STD. SHEET MT-10	MISCELLANEOUS STANDARDS		08-05-88	R 08-01-88	
98	ROAD STD. SHEET MT-19	MISCELLANEOUS STANDARDS		01-06-88	A NOV. '87	
	ROAD STD. SHEET MP	MISCELLANEOUS STANDARDS				
	ROAD STD. SHEET MQ	MISCELLANEOUS STANDARDS				
	ROAD STD. SHEET MT2	MISCELLANEOUS STANDARDS				
	ROAD STD. SHEET MT3	MISCELLANEOUS STANDARDS				
99	ROAD STD. SHEET B-1	TYPICAL BRIDGE APPROACH GUARDRAIL		03-09-93	A AUG 1992	
100	ROAD STD. SHEET E-1	GUARDRAIL END TREATMENT TYPE I		07-20-92	A DEC 1991	
101	ROAD STD. SHEET E-2	GUARDRAIL END TREATMENT TYPE OS		07-20-92	A DEC 1991	
	ROAD STD. SHEET E-3	GUARDRAIL END TREATMENT TYPE MS				
	ROAD STD. SHEET E-4	CURVED W-BEAM GUARDRAIL SYSTEM				
	ROAD STD. SHEET E-4A	CURVED W-BEAM GUARDRAIL SYSTEM				
	ROAD STD. SHEET E-4B	CURVED W-BEAM GUARDRAIL SYSTEM				
102	ROAD STD. SHEET G-1	W-BEAM GUARDRAIL COMPONENTS		03-09-93	A AUG 1992	
103	ROAD STD. SHEET G-2	THREE-BEAM GUARDRAIL COMPONENTS		07-20-92	A DEC 1991	
104	ROAD STD. SHEET G-3	W-BEAM GUARDRAIL ASSEMBLIES		07-20-92	A DEC 1991	
	ROAD STD. SHEET H-1	HAZARD PROTECTION GUARDRAIL				
105	ROAD STD. SHEET H-2	HAZARD PROTECTION GUARDRAIL		03-09-93	A AUG 1992	
	ROAD STD. SHEET P-1	PIER PROTECTION GUARDRAIL				
106	ROAD STD. SHEET P-2	PIER PROTECTION GUARDRAIL		03-09-93	A AUG 1992	
	ROAD STD. SHEET P-3	PIER PROTECTION GUARDRAIL				
107	ROAD STD. SHEET P-4	PIER PROTECTION GUARDRAIL		03-09-93	A AUG 1992	
108	ROAD STD. SHEET T-1	GUARDRAIL TRANSITION TYPE TGB		03-09-93	A AUG 1992	
	ROAD STD. SHEET T-1A	GUARDRAIL TRANSITION TYPE WGB				
109	ROAD STD. SHEET T-2	GUARDRAIL TRANSITION TYPE GP		03-09-93	A AUG 1992	
110	ROAD STD. SHEET T-3	GUARDRAIL TRANSITION TYPE VH		03-09-93	A AUG 1992	
111	ROAD STD. SHEET T-4	PIER CONNECTION DETAILS		07-20-92	A DEC 1991	
112	ROAD STD. SHEET CB-1	CONCRETE MEDIAN BARRIER		01-11-89	R 09-01-88	
113	ROAD STD. SHEET CB-2	TEMPORARY CONCRETE BARRIER		01-11-89	R 09-01-88	
114	ROAD STD. SHEET 1	STANDARD DETOUR SIGNS		PENDING	A SEPT 1988	
	ROAD STD. SHEET 1A	STANDARD DETOUR SIGNS				
	ROAD STD. SHEET 1B	STANDARD DETOUR SIGNS				
115	ROAD STD. SHEET 2	STANDARD DETOUR SIGNS		06-20-91	R 04-01-91	
116	ROAD STD. SHEET 2A	STANDARD DETOUR SIGNS		PENDING	A SEPT 1988	
117	ROAD STD. SHEET 3	STANDARD DETOUR SIGNS		PENDING	R 09-01-88	
118	ROAD STD. SHEET 3A	STANDARD DETOUR SIGNS		PENDING	R 09-01-88	
119	ROAD STD. SHEET 4	STANDARD DETOUR SIGNS		01-11-89	R 09-01-88	
	ROAD STD. SHEET 5	STANDARD DETOUR SIGNS				
120	ROAD STD. SHEET 5A	STANDARD DETOUR SIGNS		PENDING	R 09-01-88	

B 21128 PART 1 OF 2

CAACAD12 WORK 603A 3656 (TITLE) SHEET.DWG
Scale: 1" = 1,000'
Time: 11/03/93 at 17:13 ROW

NOTE:
WHENEVER ST or BHF-220-1()
APPEARS ON THESE PLANS OR CONTRACT DOCUMENTS
IT SHALL BE INTERPRETED AS NH-220-1(33) QSO
BHF-220-1(34)

INDIANA DEPARTMENT OF HIGHWAYS
STANDARD SPECIFICATIONS DATED 1993
TO BE USED WITH THESE PLANS.
DES. NO. 8717645, 8717655, 8717665

REVISIONS	
DATE	SHEET NO.
1/17/94	Supps 1, 30, 48, 62

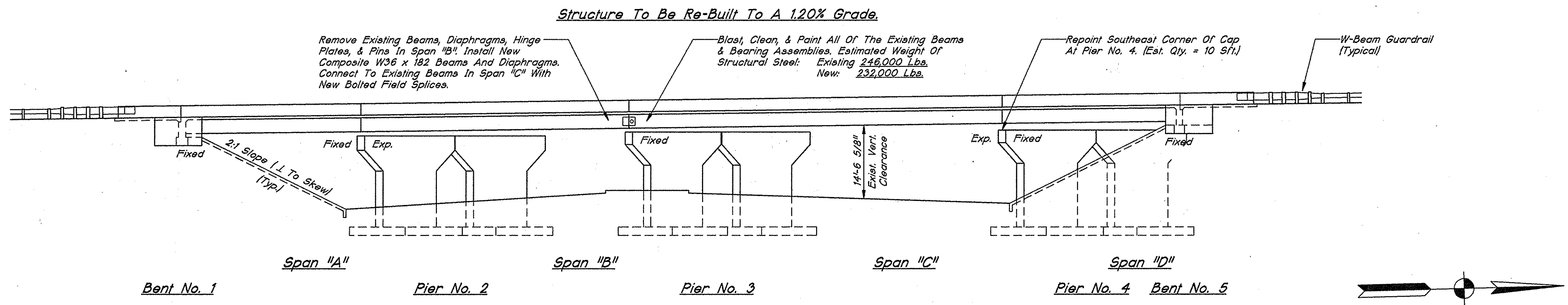
PLANS PREPARED BY:
HOW
REID, QUEBE, ALLISON, WILCOX & ASSOCIATES, INC.
4755 KINGSWAY DRIVE SUITE 400
INDIANAPOLIS, INDIANA 46205
CERTIFIED BY: *Raman D. Patel*
RAMAN D. PATEL P.E.
(317) 255-6080



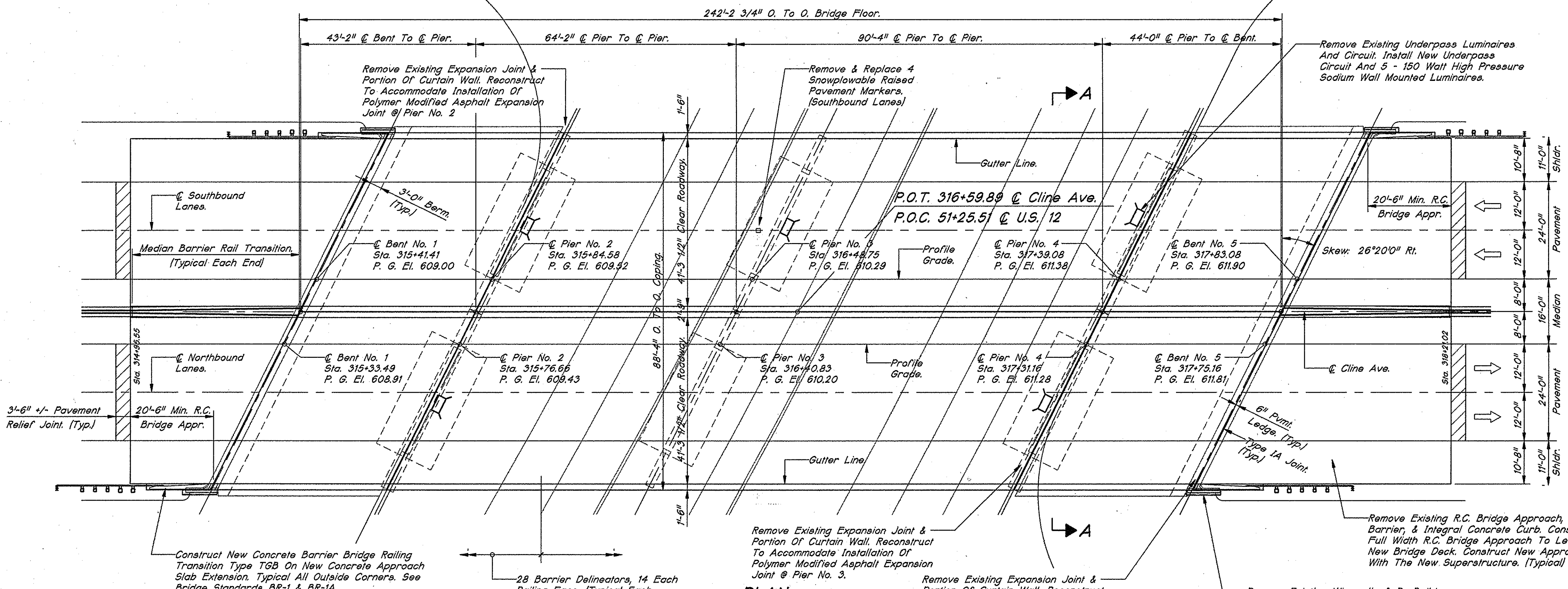
APPROVED FOR LETTING: *Philip H. K...en*
CHIEF DIVISION OF DESIGN -- INDIANA DEPARTMENT OF TRANSPORTATION

FEDERAL HIGHWAY ADMINISTRATION
DEPARTMENT OF TRANSPORTATION
APPROVED: _____
DIVISION ADMINISTRATOR _____ DATE _____

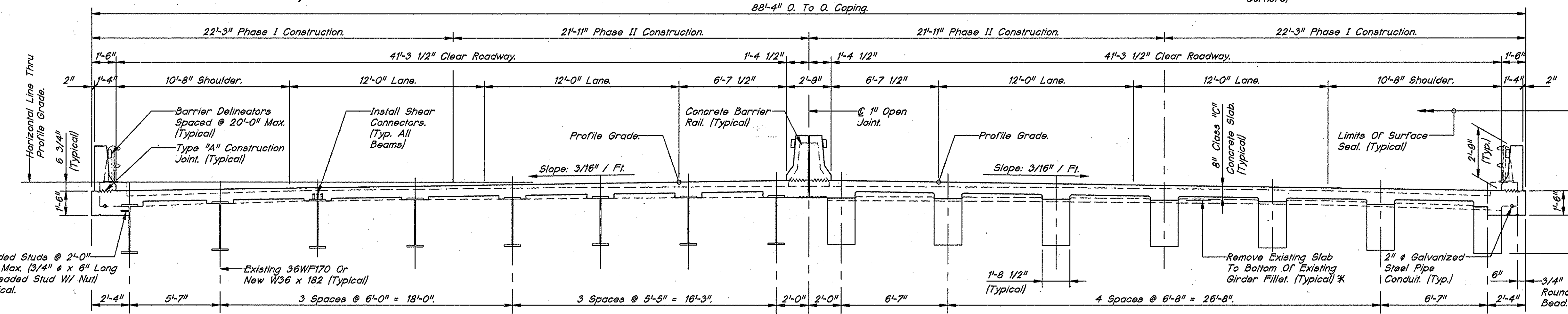
BRIDGE FILE: 912-45-5085B/2353B/5088A



ELEVATION
SCALE: 1/16" = 1'-0"



PLAN
SCALE: 1/16" = 1'-0"



SECTION A-A
SCALE: 1/4" = 1'-0"

GENERAL NOTES:

PLANS FOR THE EXISTING STRUCTURE ARE ON FILE IN THE BRIDGE DEPARTMENT AT THE INDIANA DEPARTMENT OF TRANSPORTATION AS BRIDGE FILE NO. 912-45-5088 AND ARE AVAILABLE UPON REQUEST.
REINFORCING STEEL COVERING TO BE 2 1/2" IN TOP AND 1" MIN. IN BOTTOM OF FLOOR SLAB AND 2" IN ALL OTHER PARTS UNLESS NOTED.
CONCRETE IN SUPERSTRUCTURE AND RAILINGS TO BE CLASS "C".
CONCRETE IN END BENTS AND WINGWALLS TO BE CLASS "A".

MATERIAL NOTES:

BITUMINOUS WEDGE:
110 POUNDS PER SQUARE YARD H.A.C. SURFACE TYPE II, HV OVER VARIABLE DEPTH BITUMINOUS BINDER, HV OR BASE, HV
BITUMINOUS SHOULDER:
660 POUNDS PER SQUARE YARD BITUMINOUS BASE, HV (TYPE NO. 50)
PAVEMENT RELIEF JOINT:
1,980 POUNDS PER SQUARE YARD BITUMINOUS BASE, HV (TYPE NO. 50)

DESIGN DATA:

ALLOWABLE DESIGN STRESSES: CLASS A CONCRETE $f'_c = 3,500$ PSI
CLASS C CONCRETE $f'_c = 4,000$ PSI
REINFORCING STEEL $f_y = 60,000$ PSI
LIVE LOADS: HS20-44 LOADING IN ACCORDANCE WITH 1989 A.A.S.H.T.O. SPECIFICATIONS AND INTERIMS. CHECKED FOR MILITARY LOADING.
DEAD LOADS: ACTUAL WEIGHT PLUS 35 POUNDS PER SQUARE FOOT FOR FUTURE WEARING SURFACE AND 15 POUNDS PER SQUARE FOOT FOR PERMANENT METAL DECK FORMS.

Note: For Guardrail Locations & Additional Details On U.S. 12 (Under Structure) See Drawing W-40.

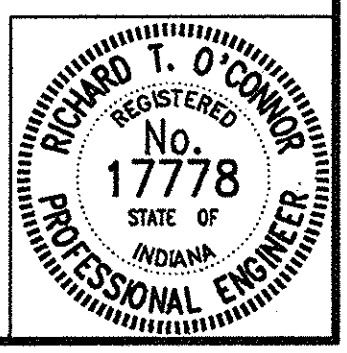
Note: Shoring Of Existing Concrete Girders In Spans "A" & "D" Is Not Required. Existing Steel Beams In Span "C" Shall Be Supported By The Use Of A Temporary Bent Placed In Median Of U. S. 12. (9 Kips Per Beam Deadload)

All Removed Bridge Railing Posts, or Brackets And All Incidental Parts Shall Remain The Sole Property Of The Indiana Department Of Transportation. This material shall be delivered to the Gary Sub-District at no additional cost to the state. Aluminum rail panels to become property of the contractor.

GENERAL PLAN

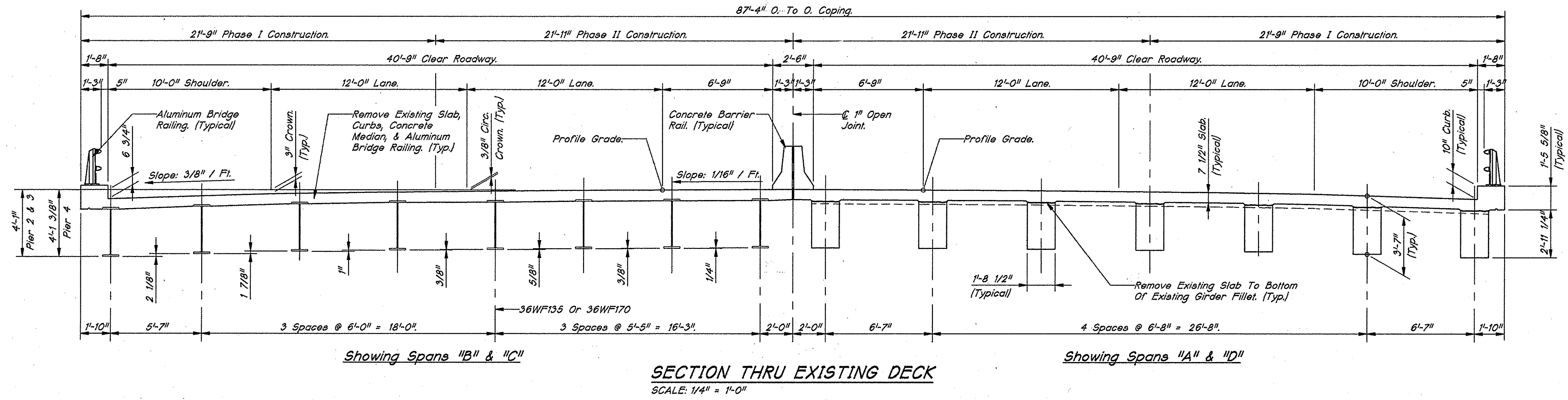
BRIDGE DECK REPLACEMENT
CONTINUOUS STEEL BEAM AND R. C. GIRDER BRIDGE
4 SPANS @ 39'-11 1/2", 64'-2", 90'-4", & 40'-9 1/2"
SKEW: 26°20' RIGHT 2 - 41'- 3 1/2" CLEAR ROADWAY
STATE ROAD 912 OVER U.S. 12 (INDUSTRIAL HIGHWAY)
INDIANA DEPARTMENT OF TRANSPORTATION
LAKE COUNTY

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
SUBMITTED FOR APPROVAL: *Richard J. Connor*
DRAWING: W-38 OF W-50 SHEET: 54 OF 120
PROJECT: ST/220-1 ()
BRIDGE CONTRACT NO: B-21128
BRIDGE FILE: 912-45-5088A

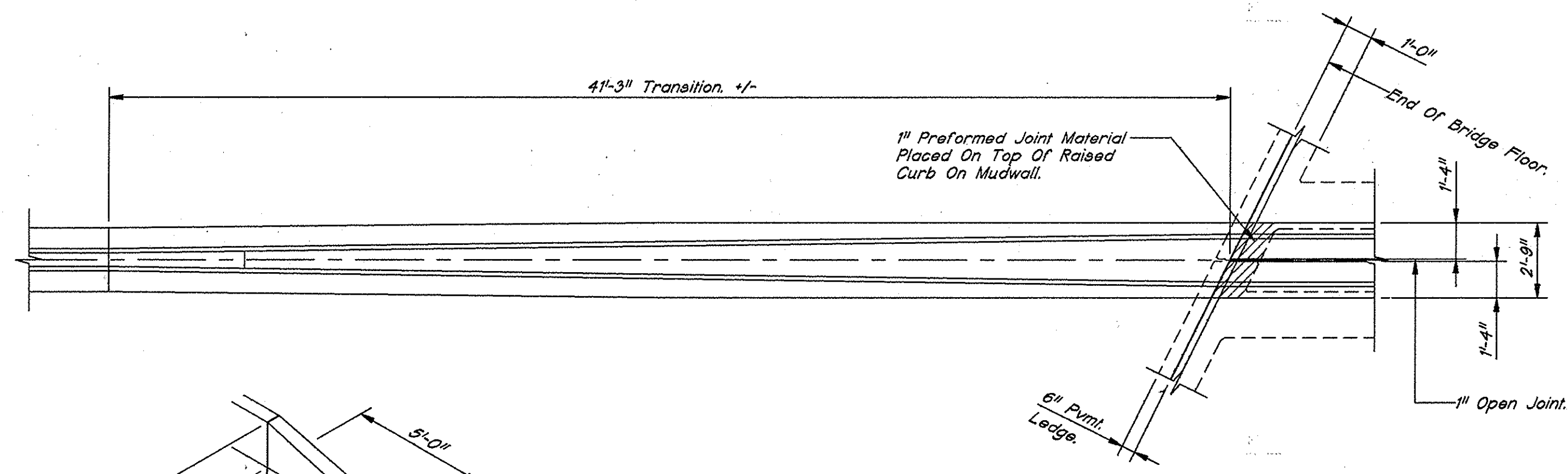


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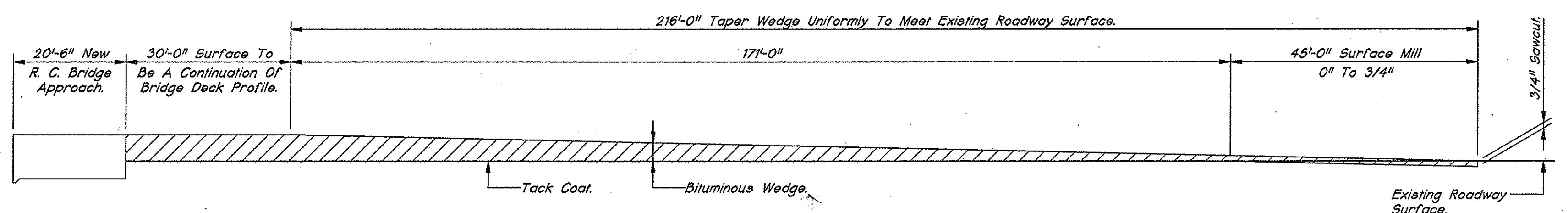
DRAWN	GKN	CHK	SCJ
DESIGNED	RJZ	CHK	AP
TRACED		CHK	



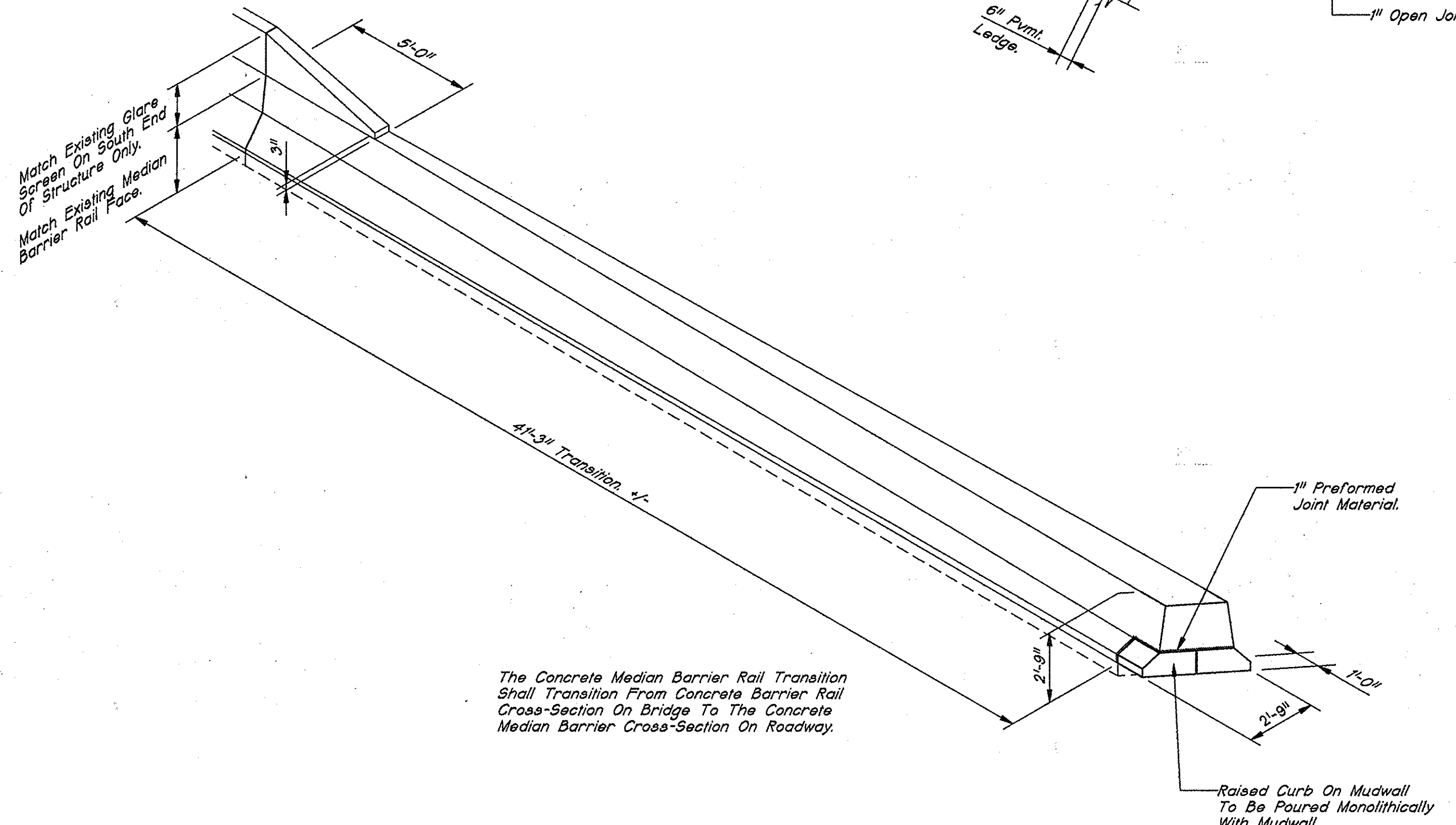
SECTION THRU EXISTING DECK
SCALE: 1/4" = 1'-0"



MODIFIED SECTION CONCRETE MEDIAN BARRIER
SCALE: NONE

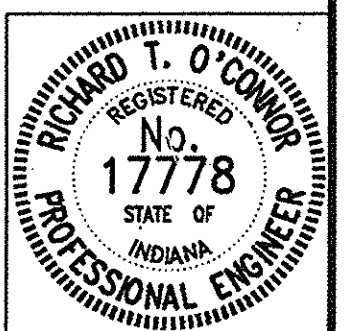


BITUMINOUS WEDGE DETAIL
SCALE: NONE



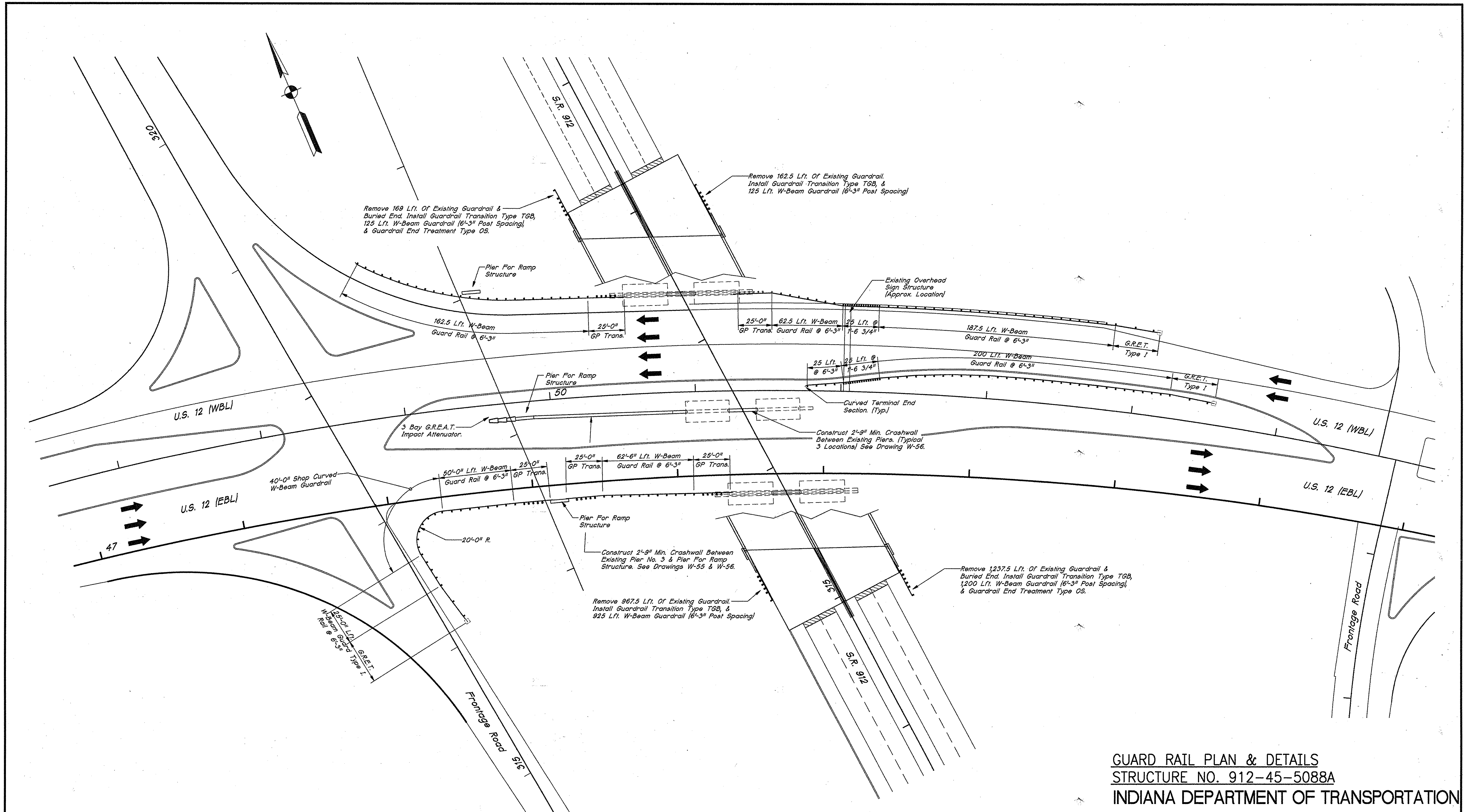
GENERAL PLAN DETAILS
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
 SUBMITTED FOR APPROVAL: *Richard T. O'Connor*
 DRAWING: W-39 OF W-56 SHEET: 55 OF 120
 PROJECT: ST/220-1 ()
 BRIDGE CONTRACT NO: B-21128
 BRIDGE FILE: 912-45-5088A



C:\MAD12\WORK\603\365A\W-39.DWG
 Scale: 1" = 1'-0"
 Date: 11/02/93 at 18:00 RQAW

DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	



Remove 169 Lft. Of Existing Guardrail & Buried End. Install Guardrail Transition Type TGB, 125 Lft. W-Beam Guardrail @ 6'-3" Post Spacing, & Guardrail End Treatment Type OS.

Remove 162.5 Lft. Of Existing Guardrail, Install Guardrail Transition Type TGB, & 125 Lft. W-Beam Guardrail @ 6'-3" Post Spacing

3 Bay G.R.E.A.T. Impact Attenuator.

Curved Terminal End Section. (Typ.)

Construct 2'-9" Min. Crashwall Between Existing Piers. (Typical 3 Locations) See Drawing W-56.

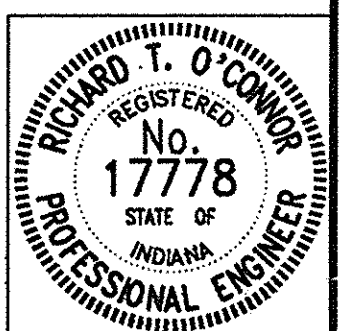
Construct 2'-9" Min. Crashwall Between Existing Pier No. 3 & Pier For Ramp Structure. See Drawings W-55 & W-56.

Remove 967.5 Lft. Of Existing Guardrail. Install Guardrail Transition Type TGB, & 925 Lft. W-Beam Guardrail @ 6'-3" Post Spacing

Remove 1237.5 Lft. Of Existing Guardrail & Buried End. Install Guardrail Transition Type TGB, 1200 Lft. W-Beam Guardrail @ 6'-3" Post Spacing, & Guardrail End Treatment Type OS.

GUARD RAIL PLAN & DETAILS
STRUCTURE NO. 912-45-5088A
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
 SUBMITTED FOR APPROVAL: *Richard T. O'Connor*
 DRAWING: W-40 OF W-56 SHEET: 56 OF 120
 PROJECT: ST/220-1 ()
 BRIDGE CONTRACT NO: B-21128
 BRIDGE FILE: 912-45-5088A



GUARDRAIL LAYOUT - U.S. 12 UNDER STRUCTURE 912-45-5088A
 SCALE: 1" = 30'-0"

DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	

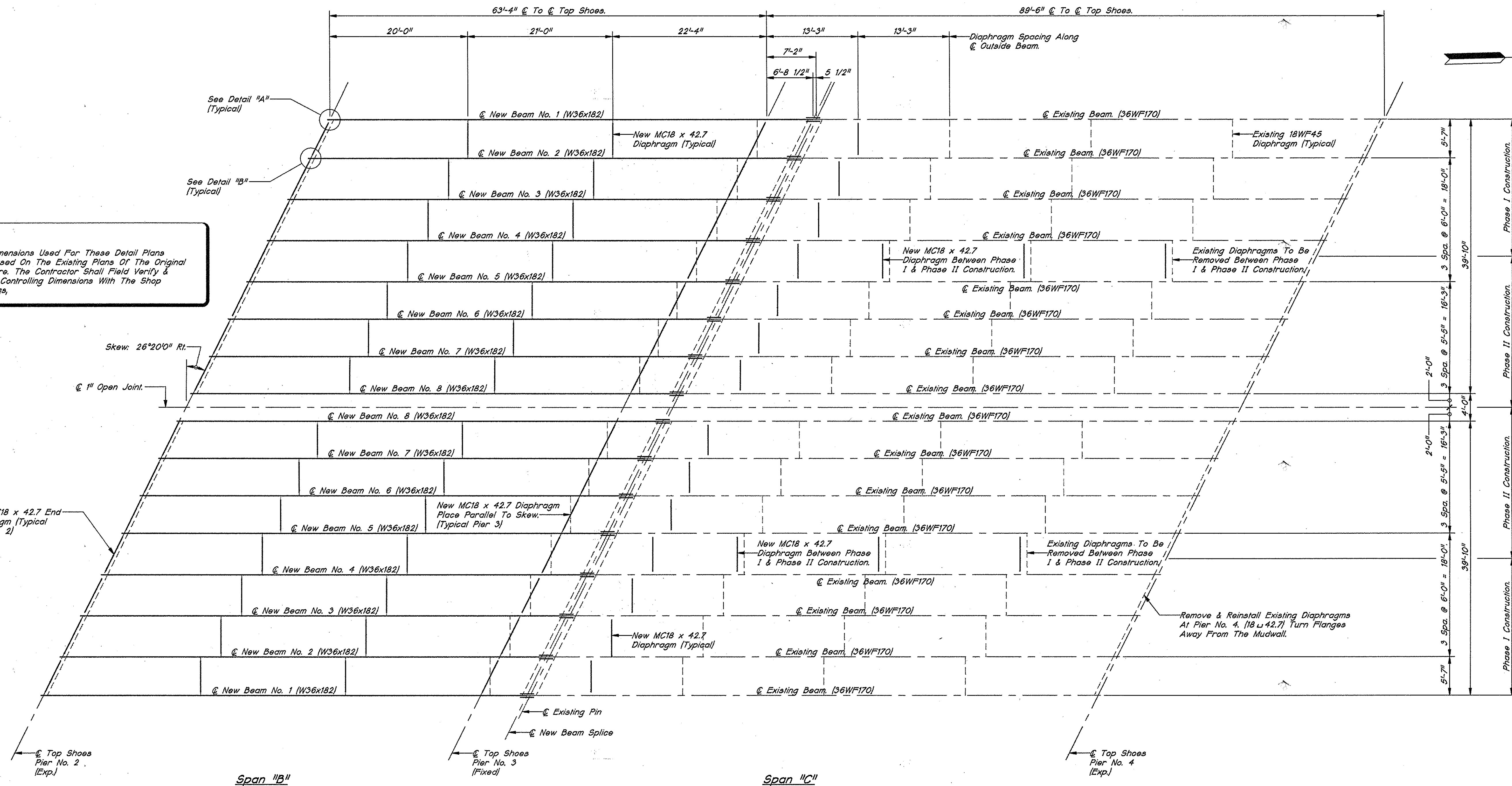
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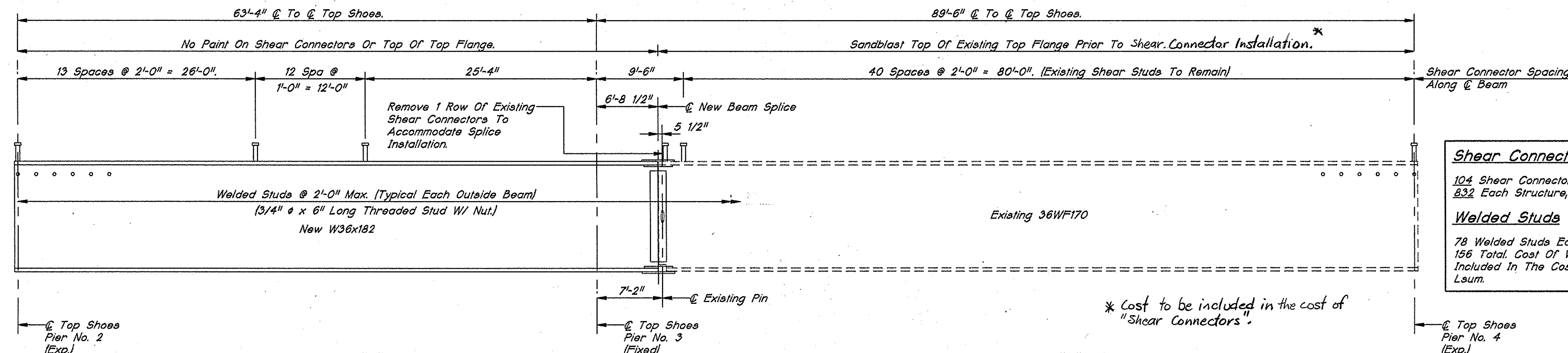
Note:
The Dimensions Used For These Detail Plans Are Based On The Existing Plans Of The Original Structure. The Contractor Shall Field Verify & Submit Controlling Dimensions With The Shop Drawings.

Note:
New Diaphragms Between Phase I & Phase II Construction Are To Be Installed After Deck Has Been Poured For Phase II Construction. (Spans "B" & "C")

Note:
New Diaphragms Between Phase I & Phase II Construction Are To Be Installed After Deck Has Been Poured For Phase II Construction. (Spans "B" & "C")



FRAMING PLAN
SCALE: 1/8" = 1'-0"



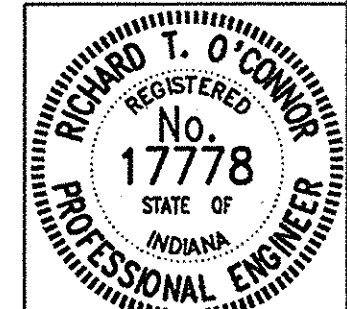
BEAM ELEVATION
SCALE: NONE

NOTES:
FOR GENERAL NOTES, SEE DRAWING W-38.
FOR ADDITIONAL DETAILS & FABRICATION & ERECTION NOTES, SEE DRAWING W-44.

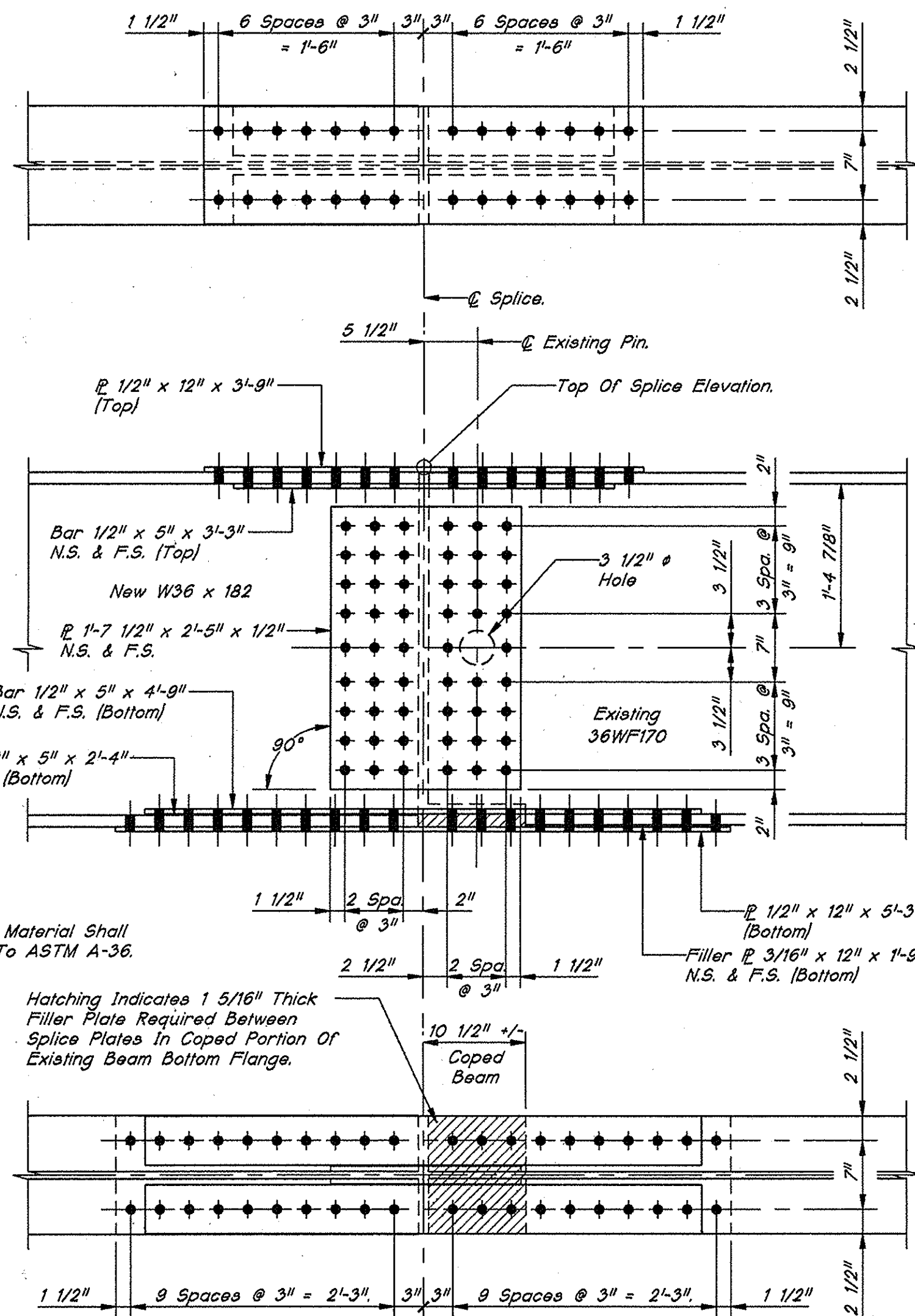
Shear Connectors
104 Shear Connectors Required Each Beam, 832 Each Structure, 1664 Total.
Welded Studs
78 Welded Studs Each Outside Beam, 156 Total. Cost Of Welded Studs To Be Included In The Cost Of "Structural Steel," Lsum.

FRAMING PLAN & STRUCTURAL STEEL DETAILS
INDIANA DEPARTMENT OF TRANSPORTATION

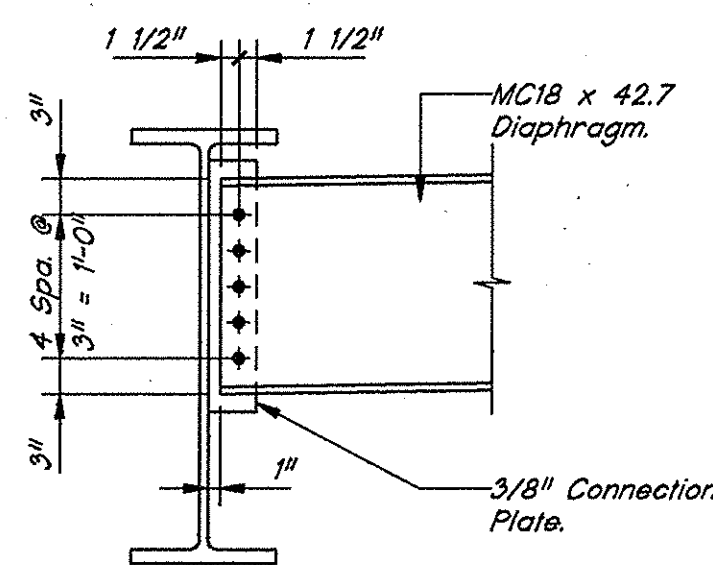
SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
 SUBMITTED FOR APPROVAL: *Richard T. O'Connor*
 DRAWING: W-42 of W-56 SHEET: 58 OF 120
 PROJECT: ST/220-1 ()
 BRIDGE CONTRACT NO: B-21128
 BRIDGE FILE: 912-45-5088A



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Scale: 1" = 1'-0"
Time: 11/02/93 at 17:53 RQAW



SPlice Detail
SCALE: 1" = 1'-0"

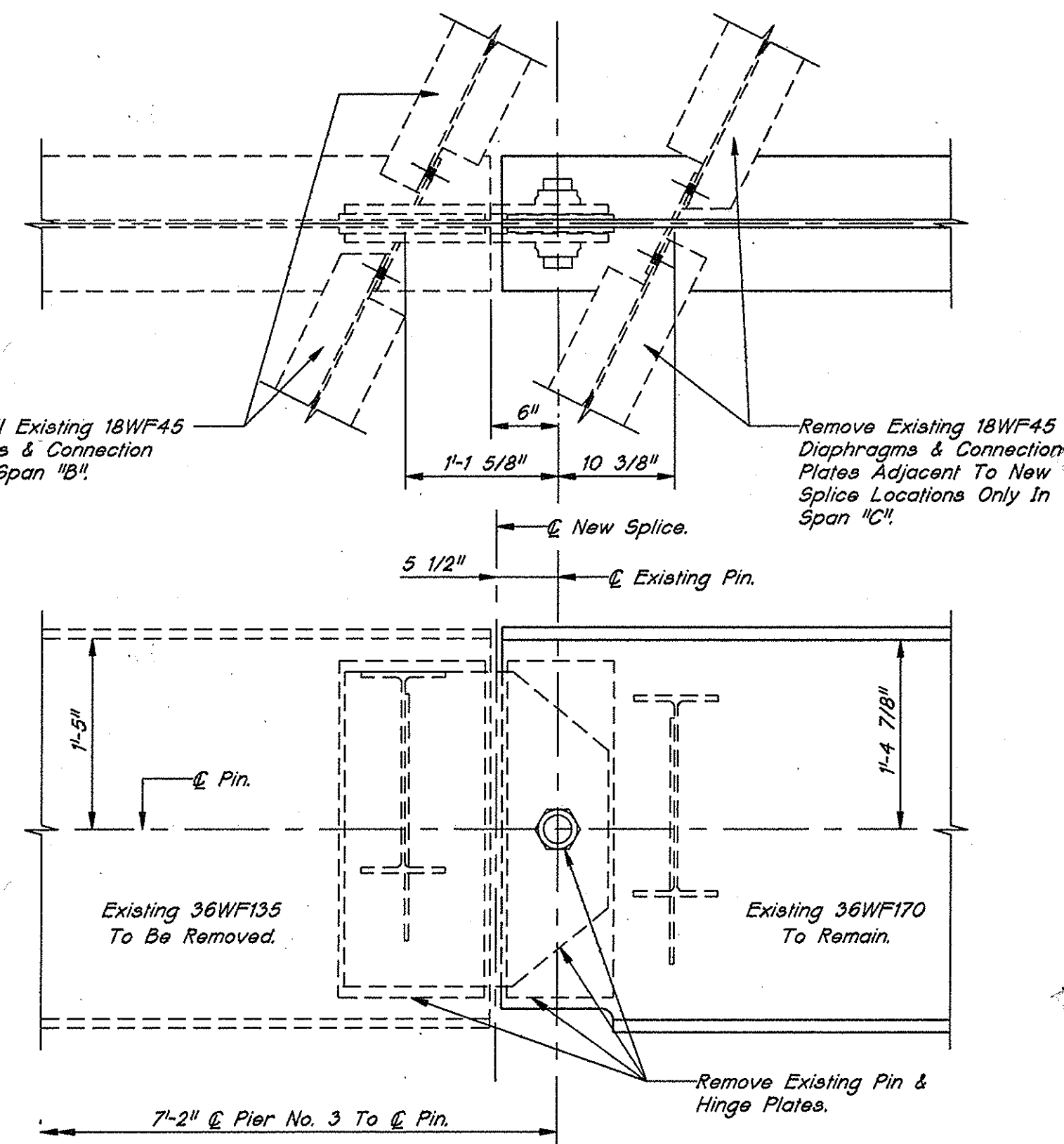


END DIAPHRAGM DETAILS
SCALE: 3/4" = 1'-0"

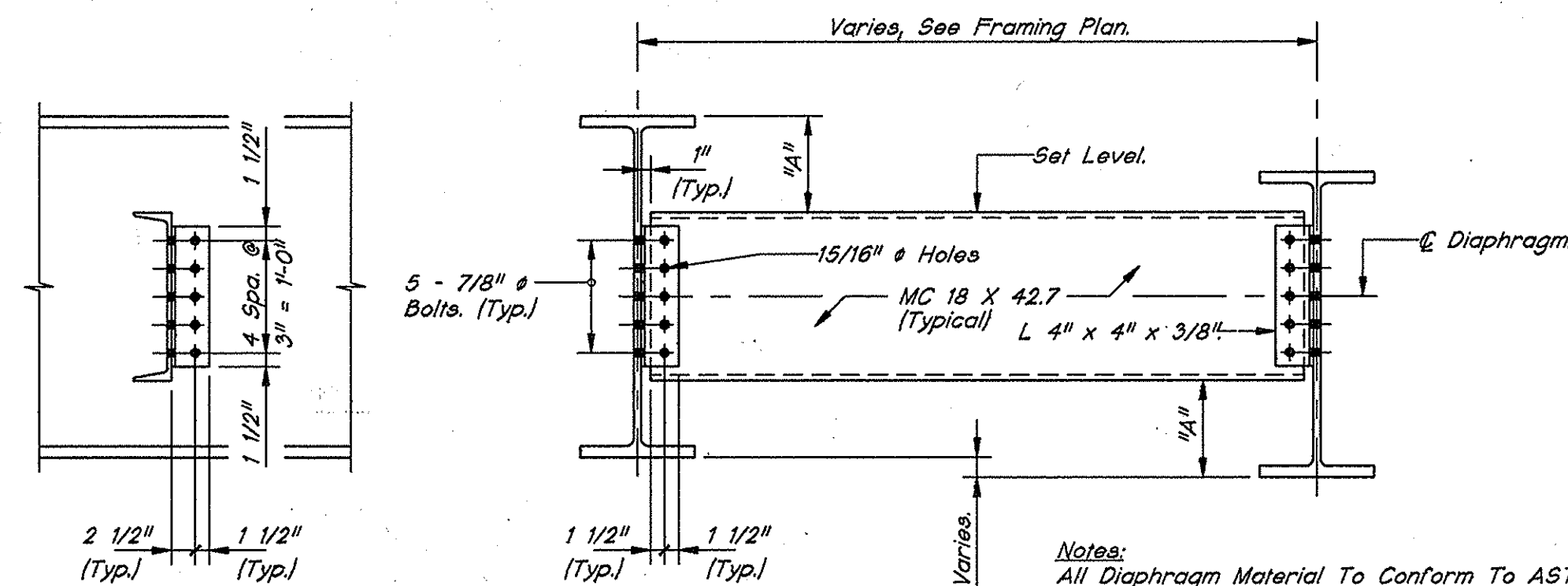
TABLE OF SPLICE ELEVATIONS

Beam Number	Splice	
	NBL	SBL
1	608.73	609.23
2	608.94	609.37
3	609.14	609.50
4	609.26	609.54
5	609.32	609.54
6	609.41	609.56
7	609.46	609.55
8	609.53	609.55

Top Of Splice Elevations Are Given With Falsework Removed And Carrying Steel Deadload Only. Top Of Beam Shall Be Adjusted To Above Elevations Prior To Bolting Of Field Splices.

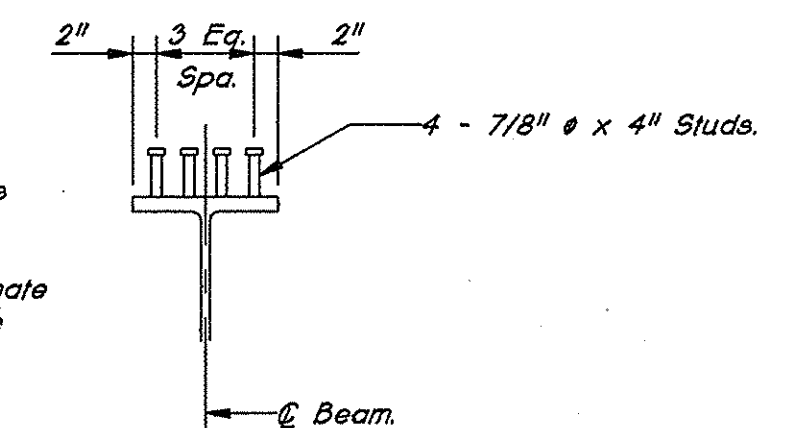


HINGE REMOVAL DETAIL
SCALE: 1" = 1'-0"

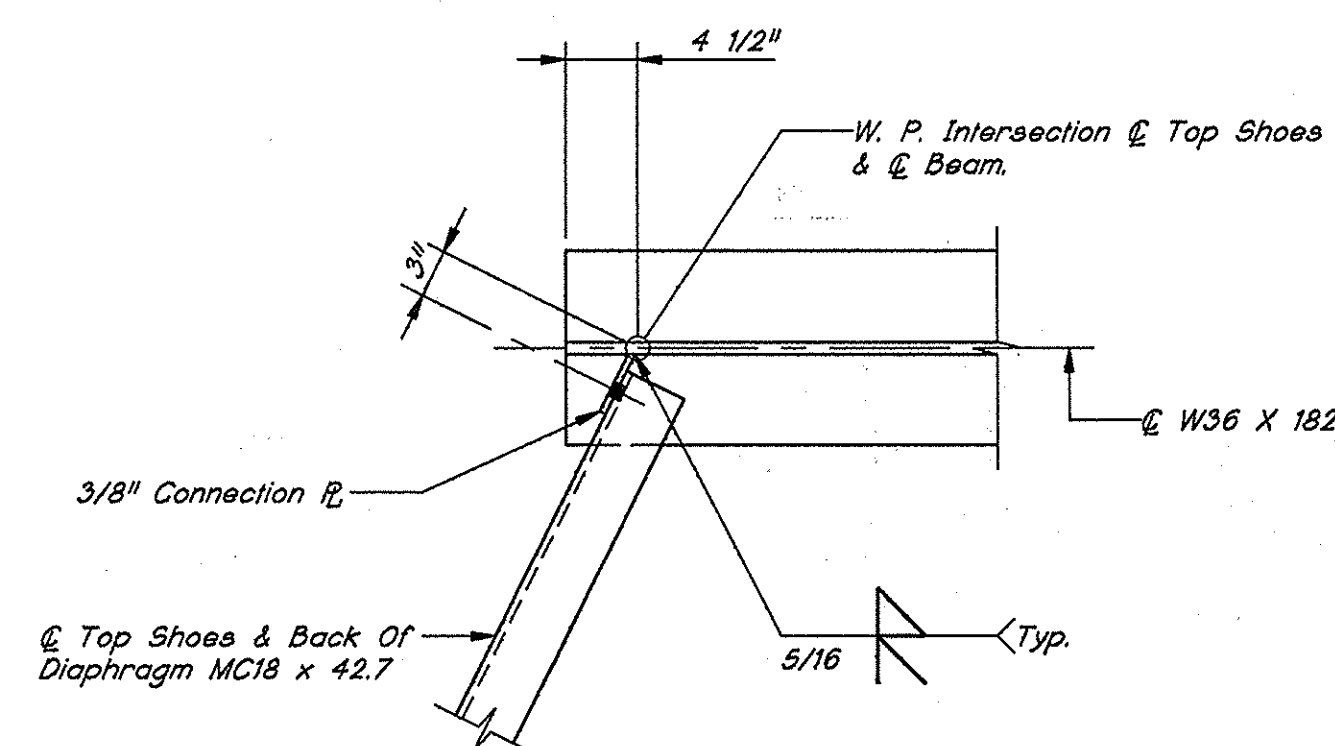


INTERIOR DIAPHRAGM DETAILS
SCALE: 3/4" = 1'-0"

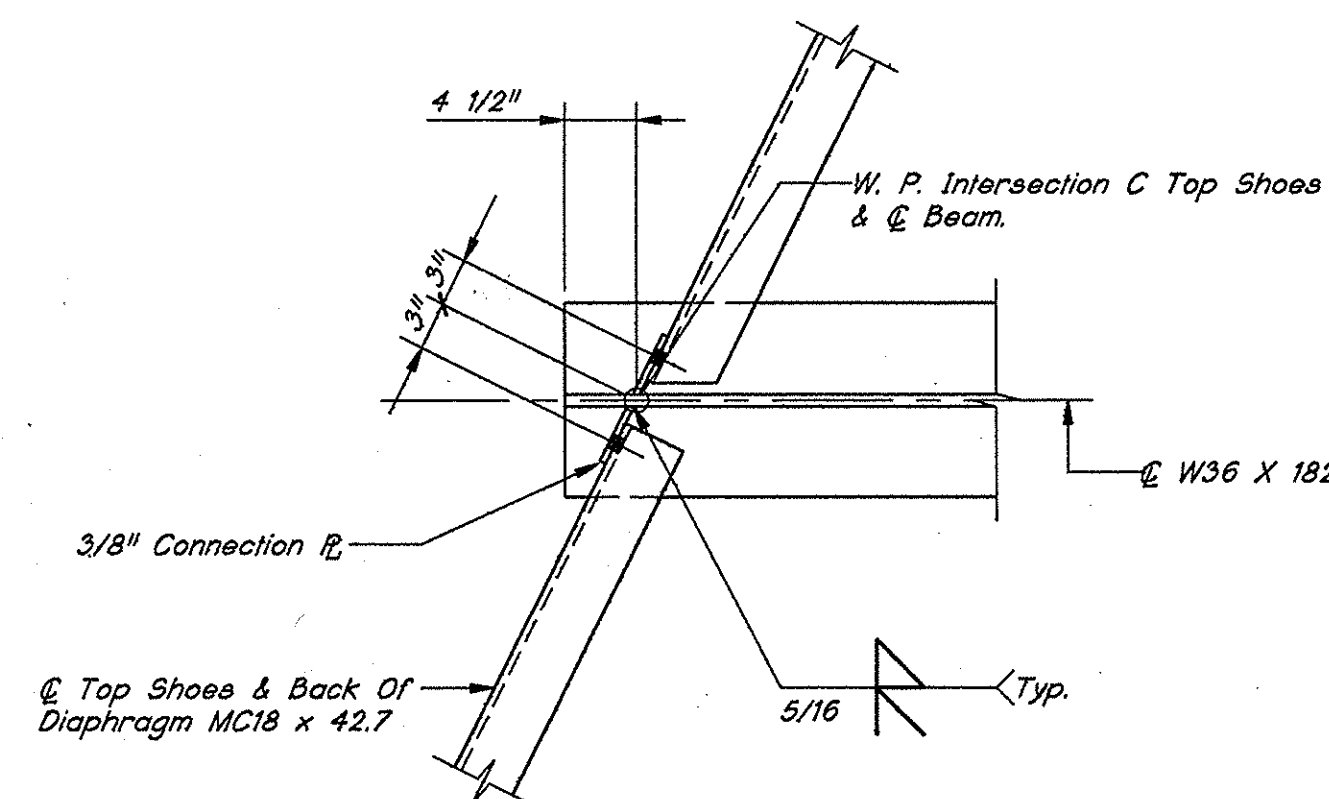
Notes:
Studs Shall Be Automatically Welded To The Beam By The Use Of A Stud Welding Gun. The Welds Shall Be Of Sufficient Strength To Permit The Studs To Be Bent 30°.
The Contractor May Use Welded Channels Or 3/4" ø Welded Studs As Alternate Shear Connectors. If Used They Shall Have Equivalent Shear Value And The Proposed Size And Spacing Shall Be Submitted For Approval.



SHEAR CONNECTOR DETAIL
SCALE: NONE



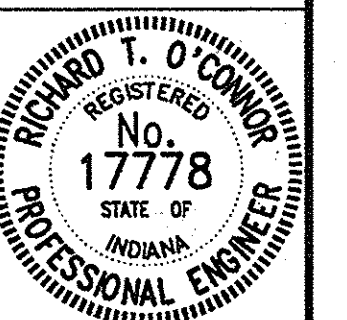
DETAIL "A"
SCALE: 1" = 1'-0"

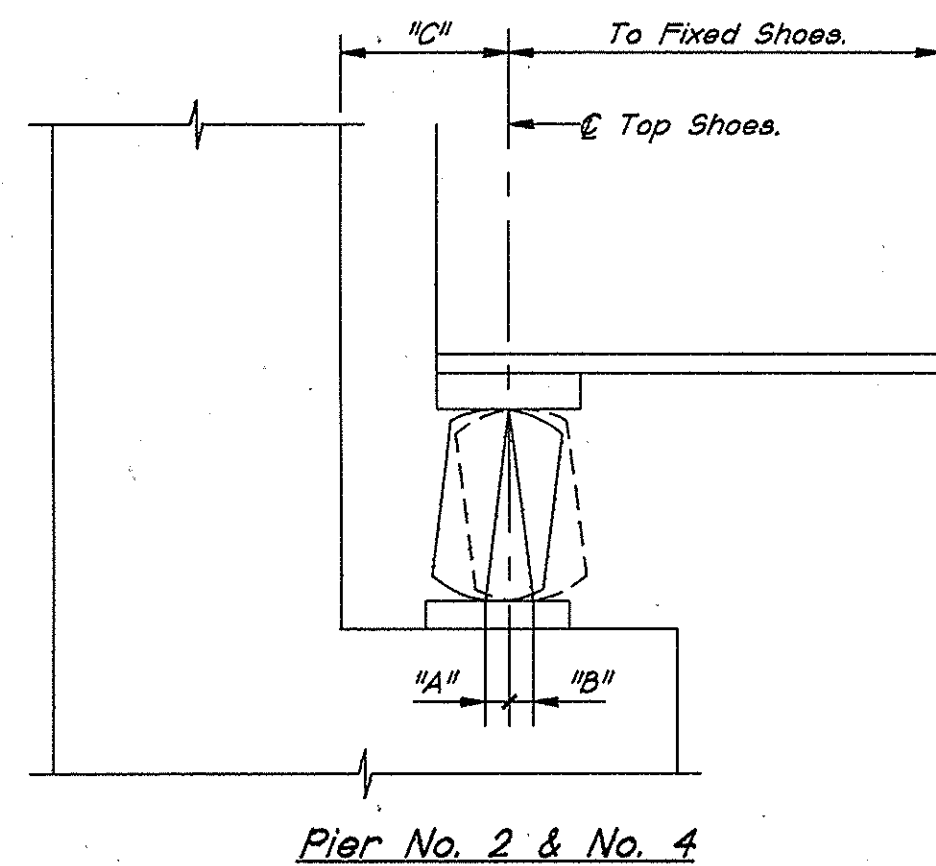


DETAIL "B"
SCALE: 1" = 1'-0"

STRUCTURAL STEEL DETAILS
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
SUBMITTED FOR APPROVAL: *Richard J. O'Connor*
DRAWING: W-43 OF W-56 SHEET: 59 OF 120
PROJECT: ST/220-1 ()
BRIDGE CONTRACT NO: B-21128
BRIDGE FILE: 912-45-5088A



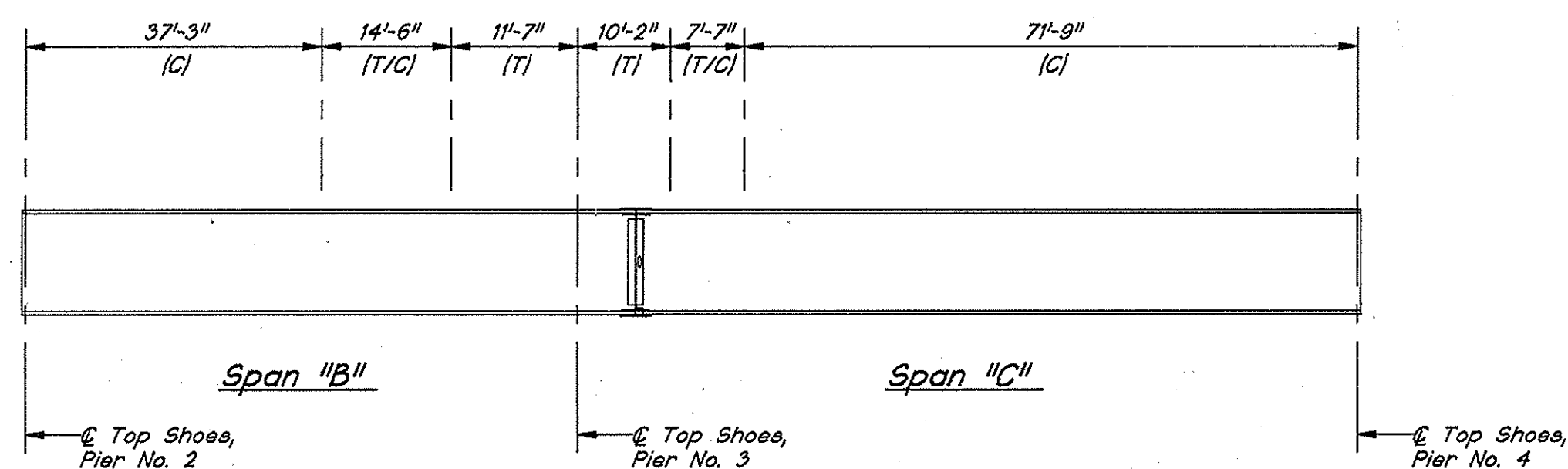


SHOE SETTING TABLE

Temperature of Beam	Dimension "A" Or "B" - C Top Shoe To C Bearing Plate						
	Dimension "A"				Dimension "B"		
	0°	20°	40°	60°	80°	100°	120°
Pier No. 2	5/16"	3/16"	1/8"	0"	1/8"	3/16"	5/16"
Pier No. 4	3/8"	1/4"	1/8"	0"	1/8"	1/4"	3/8"

EXPANSION SHOE SETTING DATA

SCALE: NONE



TENSION - COMPRESSION DIAGRAM

SCALE: NONE

T = Tension
T/C = Reversal
C = Compression

FABRICATION AND ERECTION NOTES:

ALL STRUCTURAL STEEL SHALL CONFORM TO ASTM A36 UNLESS NOTED OTHERWISE.

THE CONTRACTOR SHALL PREPARE DETAILED WORKING OR SHOP DRAWINGS TO ENABLE HIM TO FABRICATE, ERECT, AND CONSTRUCT ALL PARTS IN CONFORMITY WITH THE ENGINEERS DRAWINGS AND SPECIFICATIONS AND SHALL SUBMIT FIVE (5) COPIES TO THE ENGINEER. SEE ARTICLE 711.04 OF THE SPECIFICATIONS.

BOLTED CONNECTIONS SHALL BE MADE WITH HIGH STRENGTH BOLTS 7/8" DIA. UNLESS OTHERWISE NOTED. OPEN HOLES SHALL BE 15/16" DIA. UNLESS NOTED.

THE SHOP DETAILS SHOW A PLAN OF MATCH MARKING FOR ALL REAMED PIECES. ALL SPLICE TO BE REMOVED, CLEANED, AND DEBURRED AFTER REAMING. SPLICE PLATES SHALL NOT EXTEND BEYOND THE END OF THE BEAM AFTER BOLTING FOR SHIPMENT.

ALL PAINT SHALL BE IN ACCORDANCE WITH THE CURRENT STATE HIGHWAY SPECIFICATIONS. SHOP PAINT: INORGANIC ZINC SILICATE PRIMER, FIELD PAINT: VINYL FINISH COAT, LIGHT GREEN COLOR NO. 24466, FEDERAL STANDARD 595.

STRUCTURAL STEEL FOR WELDING MAY BE FLAME CUT IF THE FLAME CUTTING IS MECHANICALLY GUIDED. HAND FLAME CUTTING SHALL BE USED ONLY WHEN APPROVED AND THE SURFACE IS FURTHER TREATED BY MILLING AND GRINDING OR CHIPPING AND GRINDING.

THE SHOP PLANS SHALL INDICATE THAT REAMING IS TO BE DONE IN THE FIELD.

HOLES FOR BEAM SPLICES AND SPLICE PLATES SHALL BE SUBDRILLED OR SUBDRILLED AND REAMED TO SIZE WHILE ASSEMBLED. SEE ARTICLE 711.24 OF THE SPECIFICATIONS. FLANGE SPLICE BARS SHALL BE SUBDRILLED AND REAMED OR DRILLED FULL SIZE WHILE ASSEMBLED.

DIAMETER OF HOLES IN ALL MATERIAL CONNECTING TOP SHOES OR BEARING PLATE TO BEAM FLANGES TO BE 1" DIAMETER, (1/8" LARGER THAN THE DIAMETER OF THE BOLTS) BOLTS CONNECTING BEAM FLANGE TO TOP SHOE SHALL EXTEND INTO THE TOP SHOE A MINIMUM OF ONE (1) INCH.

SHIMS BETWEEN BEAMS AND TOP SHOE OR BEARING PLATE MAY BE BUILT-UP. NO SHIM SHALL BE LESS THAN 1/8" THICKNESS.

MATERIALS AS LISTED ON THE SHOP DRAWINGS WHICH DO NOT REQUIRE MILL TEST REPORTS MAY BE CHANGED FROM THAT SHOWN ON THE CONTRACT PLANS SUBJECT TO APPROVAL. THE MATERIAL SPECIFICATION SHALL BE GIVEN ON THE SHOP DRAWINGS IF DIFFERENT FROM THAT SHOWN ON THE CONTRACT PLANS. SEE ARTICLE 711.07 OF THE SPECIFICATIONS.

RIVETS SHALL NOT BE USED IN THE ASSEMBLY OF THE STRUCTURAL STEEL.

AS SOON AS THE ENGINEER HAS APPROVED THE FIELD WELDS, ALL WELDS ON ANY SURFACE FROM WHICH THE SHOP COAT HAS BEEN OMITTED OR BECOMES WORN OFF OR HAS OTHERWISE BECOME DEFECTIVE SHALL BE THOROUGHLY CLEANED OF ALL CHARRED PAINT OR ANY FOREIGN MATTER AND COMPLETELY COVERED WITH ONE COAT OF SHOP PAINT.

ALL STRUCTURAL STEEL SHALL BE ERECTED AND BEAMS ADJUSTED TO THEIR TRUE ELEVATION BEFORE BOLTING FIELD SPLICES. THE ELEVATION SHALL BE CHECKED WITH SPLICES CONNECTED BY FULL SIZE DRIFT PINS AND ERECTION BOLTS AND WITH BEAMS UNSUPPORTED BY ANY FALSEWORK. SEE DRAWING W-43 FOR TRUE ELEVATION OF SPLICES.

ESTIMATED WEIGHT OF STRUCTURAL STEEL (A-36) 234,000 LBS. (117,000 LBS. EACH STRUCTURE)

THE WEIGHT OF HIGH STRENGTH BOLTS IS NOT INCLUDED IN THE ESTIMATED WEIGHT OF STRUCTURAL STEEL. THE COST OF THESE BOLTS SHALL BE INCLUDED IN THE COST OF THE STRUCTURAL STEEL.

SHEAR CONNECTORS: 1664 EACH (832 EACH, EACH STRUCTURE)

FIELD DRILLED HOLES: 1064 EACH (532 EACH, EACH STRUCTURE)

**STRUCTURAL STEEL DETAILS &
FABRICATION & ERECTION NOTES
INDIANA DEPARTMENT OF TRANSPORTATION**

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993

SUBMITTED FOR APPROVAL: *Richard T. O'Connor*

DRAWING: W-44 OF W-56 SHEET: 60 OF 120

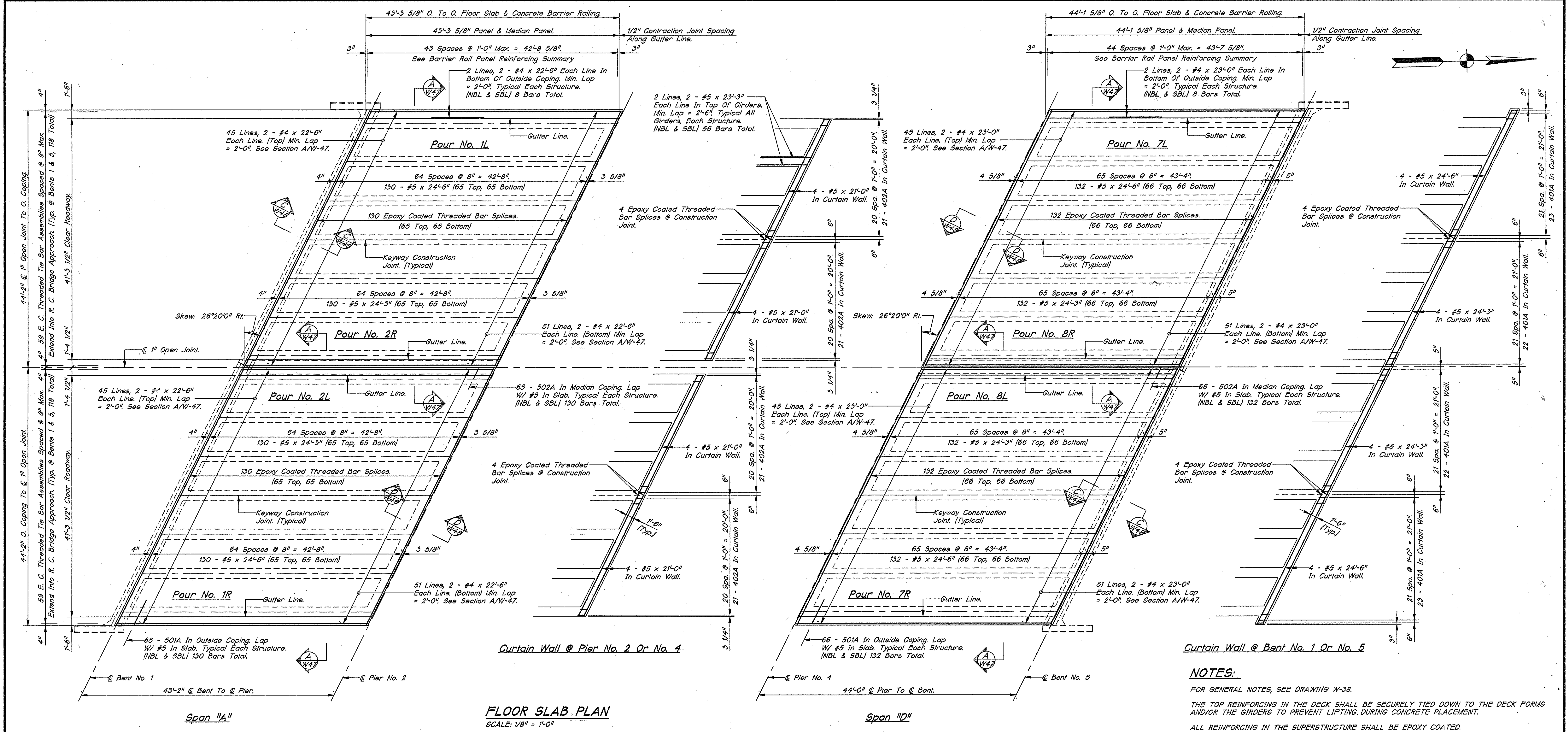
PROJECT: ST/220-1 ()

BRIDGE CONTRACT NO: 21128

BRIDGE FILE: 912-45-5088A



DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	



FLOOR SLAB PLAN
SCALE: 1/8" = 1'-0"

Barrier Rail Panel Reinforcing Summary

Typical 43'-3 5/8" Panel Reinforcing (2 Panels Required)
 44 - 505A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 4'-6" Each Line (F. Fa.)
 44 - 503A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 4'-6" Each Line (R. Fa.)
 Min. Lap = 1'-3". See Detail "A", Drawing W-47.

Typical 43'-3 5/8" Median Panel Reinforcing (2 Panels Required)
 44 - 505A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 4'-6" Each Line (F. Fa.)
 44 - 504A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 4'-6" Each Line (R. Fa.)
 Min. Lap = 1'-3". See Detail "A", Drawing W-47.

Typical 44'-1 5/8" Panel Reinforcing (2 Panels Required)
 45 - 505A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 5'-3" Each Line (F. Fa.)
 45 - 503A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 5'-3" Each Line (R. Fa.)
 Min. Lap = 1'-3". See Detail "A", Drawing W-47.

Typical 44'-1 5/8" Median Panel Reinforcing (2 Panels Required)
 45 - 505A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 5'-3" Each Line (F. Fa.)
 45 - 504A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 5'-3" Each Line (R. Fa.)
 Min. Lap = 1'-3". See Detail "A", Drawing W-47.

NOTES:

FOR GENERAL NOTES, SEE DRAWING W-38.

THE TOP REINFORCING IN THE DECK SHALL BE SECURELY TIED DOWN TO THE DECK FORMS AND/OR THE GIRDERS TO PREVENT LIFTING DURING CONCRETE PLACEMENT.

ALL REINFORCING IN THE SUPERSTRUCTURE SHALL BE EPOXY COATED.

LAPS SHOWN ARE MINIMUM LAP LENGTHS.

FOR REINFORCING BAR NOTES, SEE BRIDGE STANDARD C1.

FOR BARRIER DELINEATOR SPACING, SEE GENERAL PLAN.

FOR ADDITIONAL NOTES, DETAILS, AND BILL OF MATERIALS, SEE DRAWINGS W-46 THRU W-49.

SUPERSTRUCTURE DETAILS
SPANS "A" & "D"
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993

SUBMITTED FOR APPROVAL: *Richard J. O'Connor*

DRAWING: W-45 OF W-56 SHEET: 01 OF 120

PROJECT: ST/220-1 ()

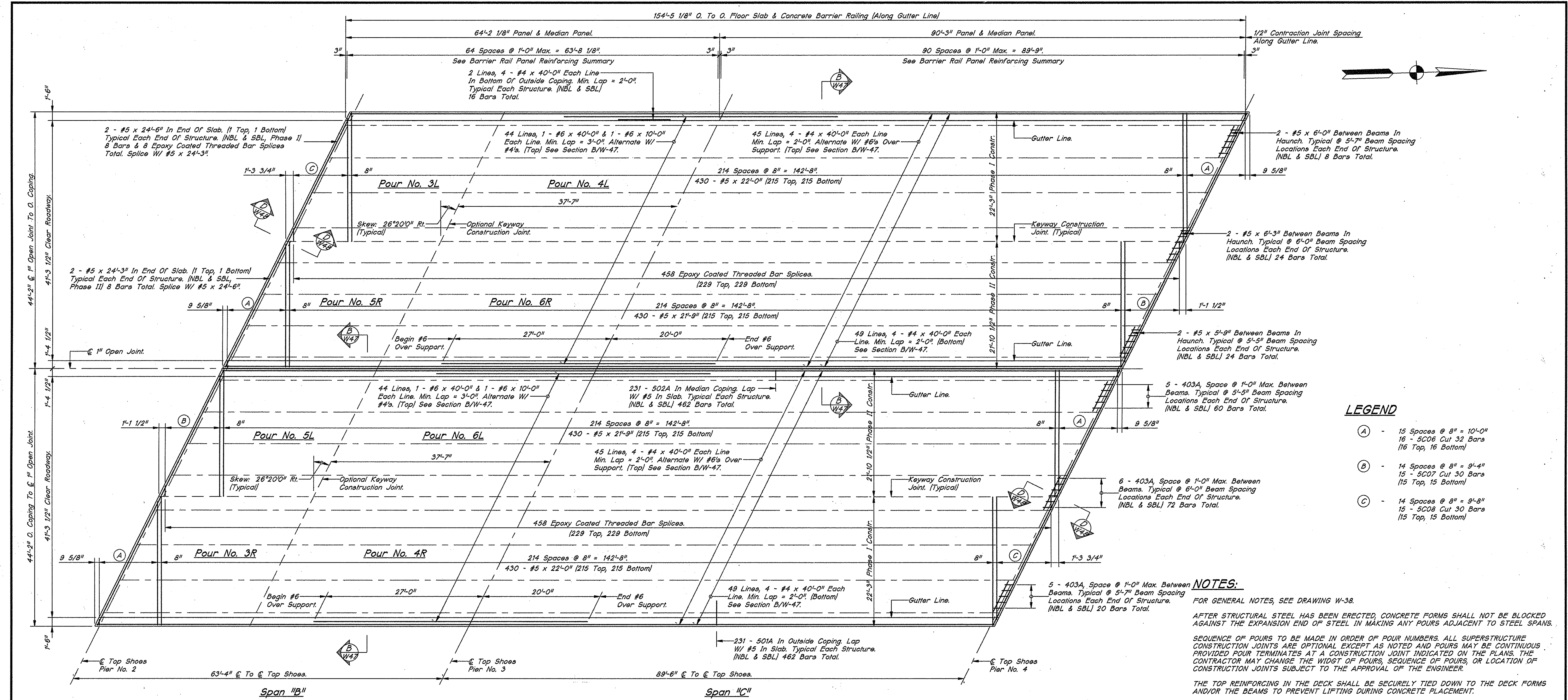
BRIDGE CONTRACT NO: B-21128

BRIDGE FILE: 912-45-5088A



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 Scale: 1 = 1,000
 Time: 11/02/93 at 17:45 ROAW

DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	



- LEGEND**
- (A) - 15 Spaces @ 8" = 10'-0" (16 Top, 16 Bottom)
 - (B) - 14 Spaces @ 8" = 9'-4" (15 - 5C07 Cut 30 Bars (15 Top, 15 Bottom))
 - (C) - 14 Spaces @ 8" = 9'-8" (15 - 5C08 Cut 30 Bars (15 Top, 15 Bottom))

NOTES:
 FOR GENERAL NOTES, SEE DRAWING W-38.
 AFTER STRUCTURAL STEEL HAS BEEN ERECTED, CONCRETE FORMS SHALL NOT BE BLOCKED AGAINST THE EXPANSION END OF STEEL IN MAKING ANY POURS ADJACENT TO STEEL SPANS.
 SEQUENCE OF POURS TO BE MADE IN ORDER OF POUR NUMBERS. ALL SUPERSTRUCTURE CONSTRUCTION JOINTS ARE OPTIONAL EXCEPT AS NOTED AND POURS MAY BE CONTINUOUS PROVIDED POUR TERMINATES AT A CONSTRUCTION JOINT INDICATED ON THE PLANS. THE CONTRACTOR MAY CHANGE THE WIDTH OF POURS, SEQUENCE OF POURS, OR LOCATION OF CONSTRUCTION JOINTS SUBJECT TO THE APPROVAL OF THE ENGINEER.
 THE TOP REINFORCING IN THE DECK SHALL BE SECURELY TIED DOWN TO THE DECK FORMS AND/OR THE BEAMS TO PREVENT LIFTING DURING CONCRETE PLACEMENT.
 PERMANENT METAL DECK FORMS MAY NOT BE USED AT THIS STRUCTURE.
 ALL REINFORCING IN THE SUPERSTRUCTURE SHALL BE EPOXY COATED.
 LAPS SHOWN ARE MINIMUM LAP LENGTHS.
 FOR REINFORCING BAR NOTES, SEE BRIDGE STANDARD C1.
 FOR BARRIER DELINEATOR SPACING, SEE GENERAL PLAN.
 FOR ADDITIONAL NOTES, DETAILS, AND BILL OF MATERIALS, SEE DRAWINGS W-47, W-48, & W-49.

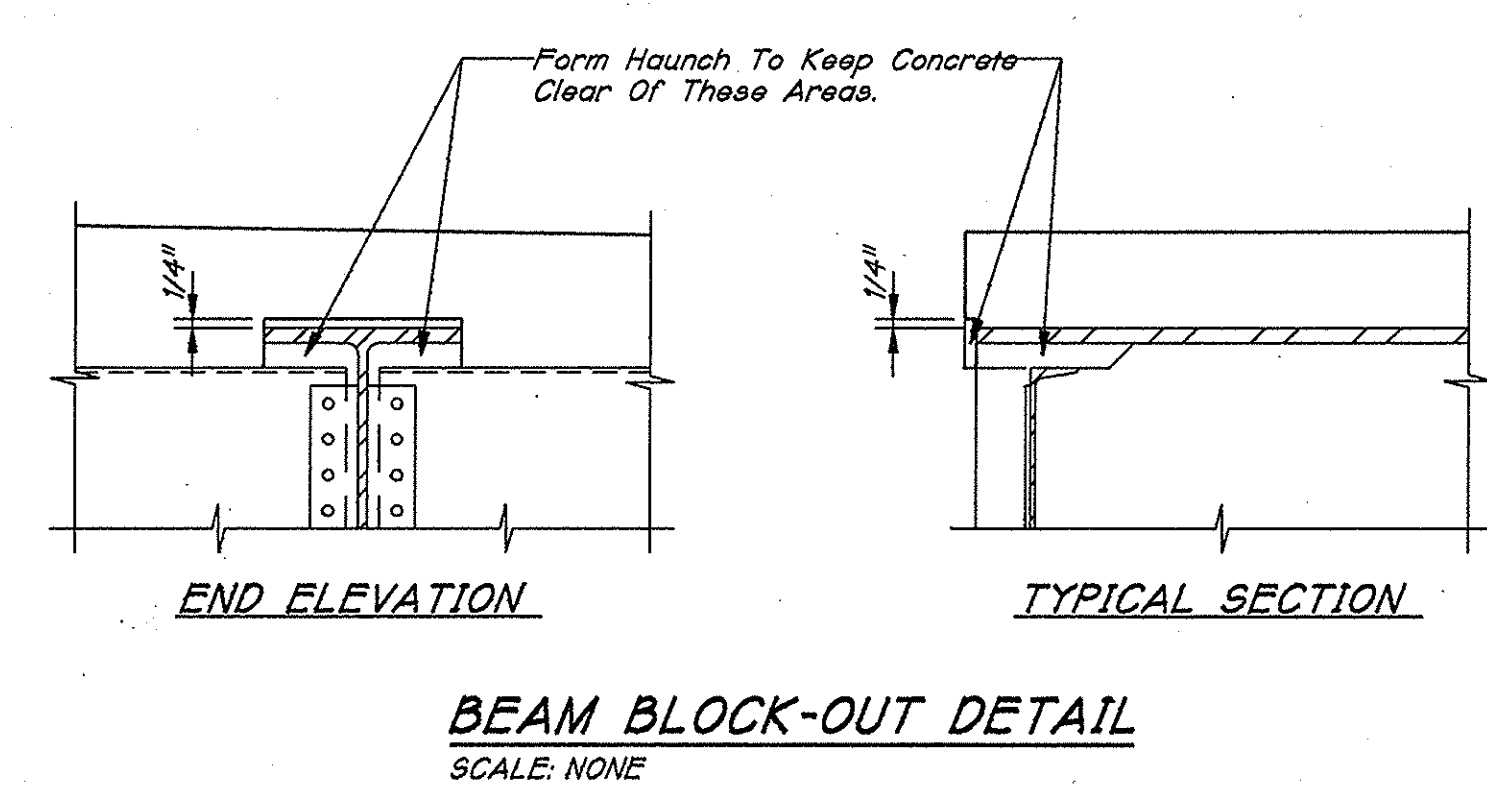
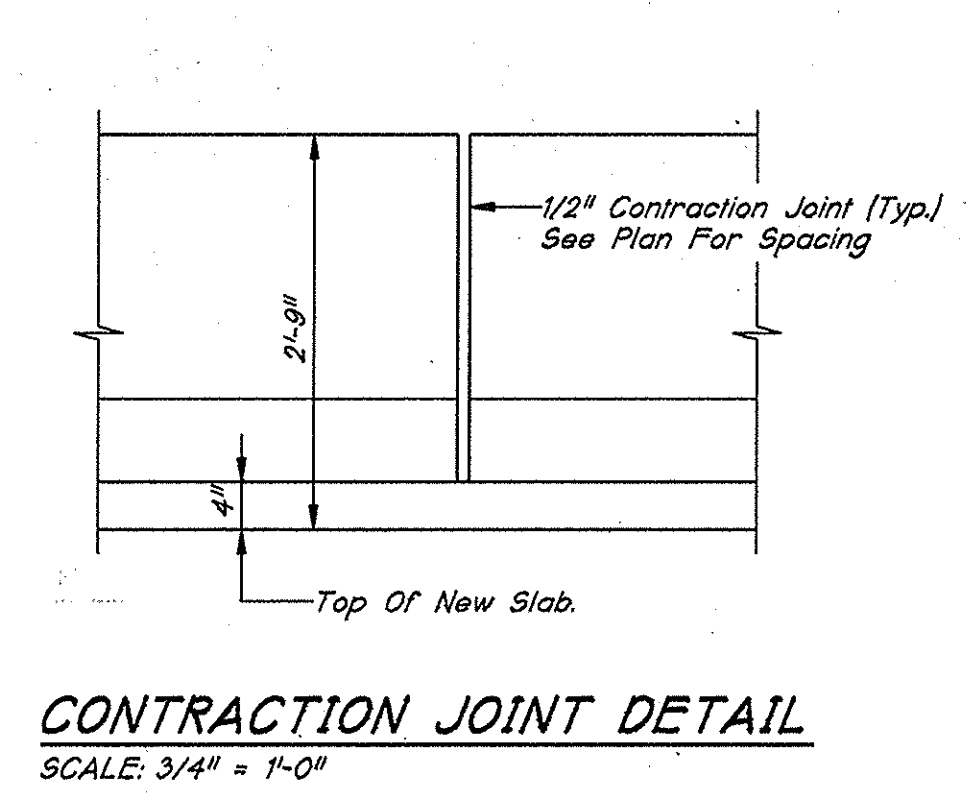
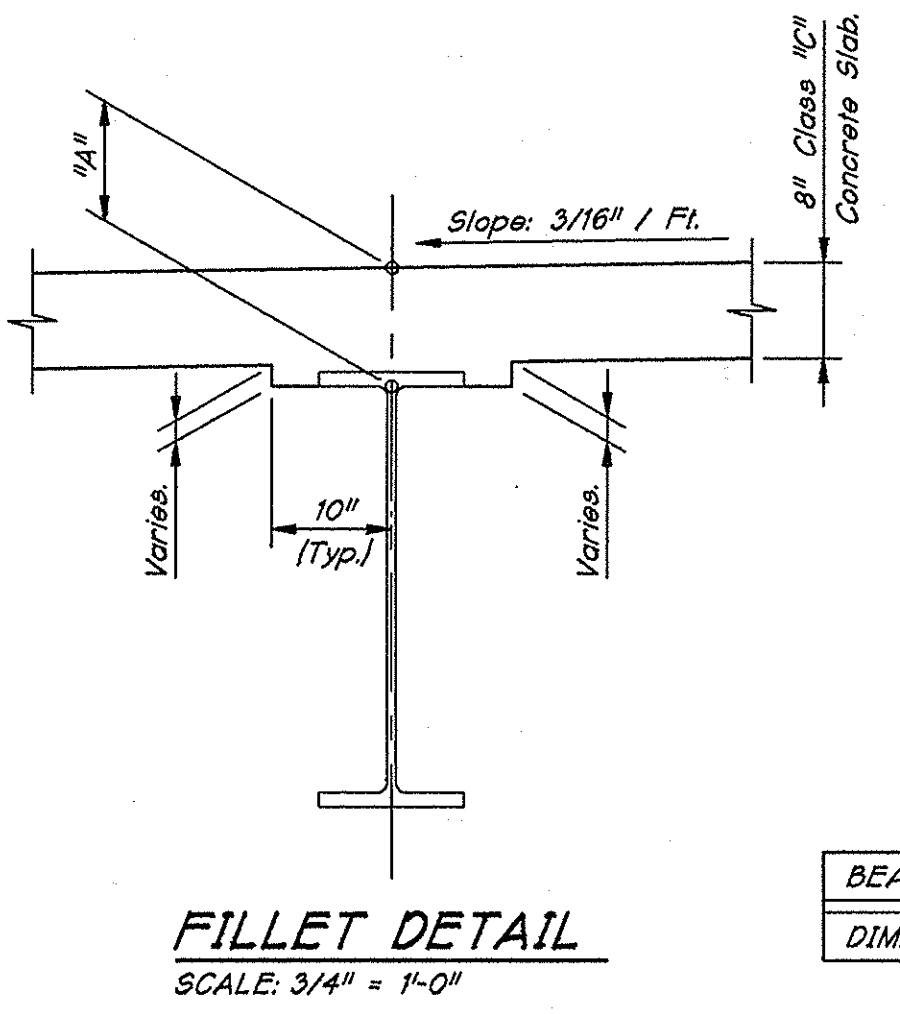
Barrier Rail Panel Reinforcing Summary

Typical 64'-2 1/8" Panel Reinforcing, (2 Panels Required)
 65 - 505A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 25'-3" Each Line (F. Fa.)
 65 - 503A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 25'-3" Each Line (R. Fa.)
 Min. Lap = 1'-3". See Detail "A", Drawing W-47.

Typical 64'-2 1/8" Median Panel Reinforcing, (2 Panels Required)
 65 - 505A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 25'-3" Each Line (F. Fa.)
 65 - 504A & 3 Lines, 1 - #4 x 40'-0" & 1 - #4 x 25'-3" Each Line (R. Fa.)
 Min. Lap = 1'-3". See Detail "A", Drawing W-47.

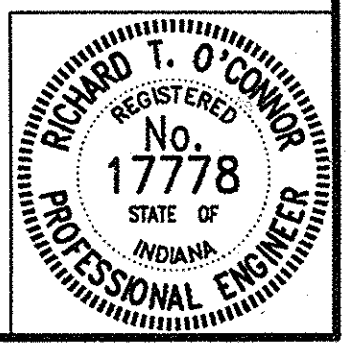
Typical 90'-3" Panel Reinforcing, (2 Panels Required)
 91 - 505A & 3 Lines, 2 - #4 x 40'-0" & 1 - #4 x 12'-6" Each Line (F. Fa.)
 91 - 503A & 3 Lines, 2 - #4 x 40'-0" & 1 - #4 x 12'-6" Each Line (R. Fa.)
 Min. Lap = 1'-3". See Detail "A", Drawing W-47.

Typical 90'-3" Median Panel Reinforcing, (2 Panels Required)
 91 - 505A & 3 Lines, 2 - #4 x 40'-0" & 1 - #4 x 12'-6" Each Line (F. Fa.)
 91 - 504A & 3 Lines, 2 - #4 x 40'-0" & 1 - #4 x 12'-6" Each Line (R. Fa.)
 Min. Lap = 1'-3". See Detail "A", Drawing W-47.

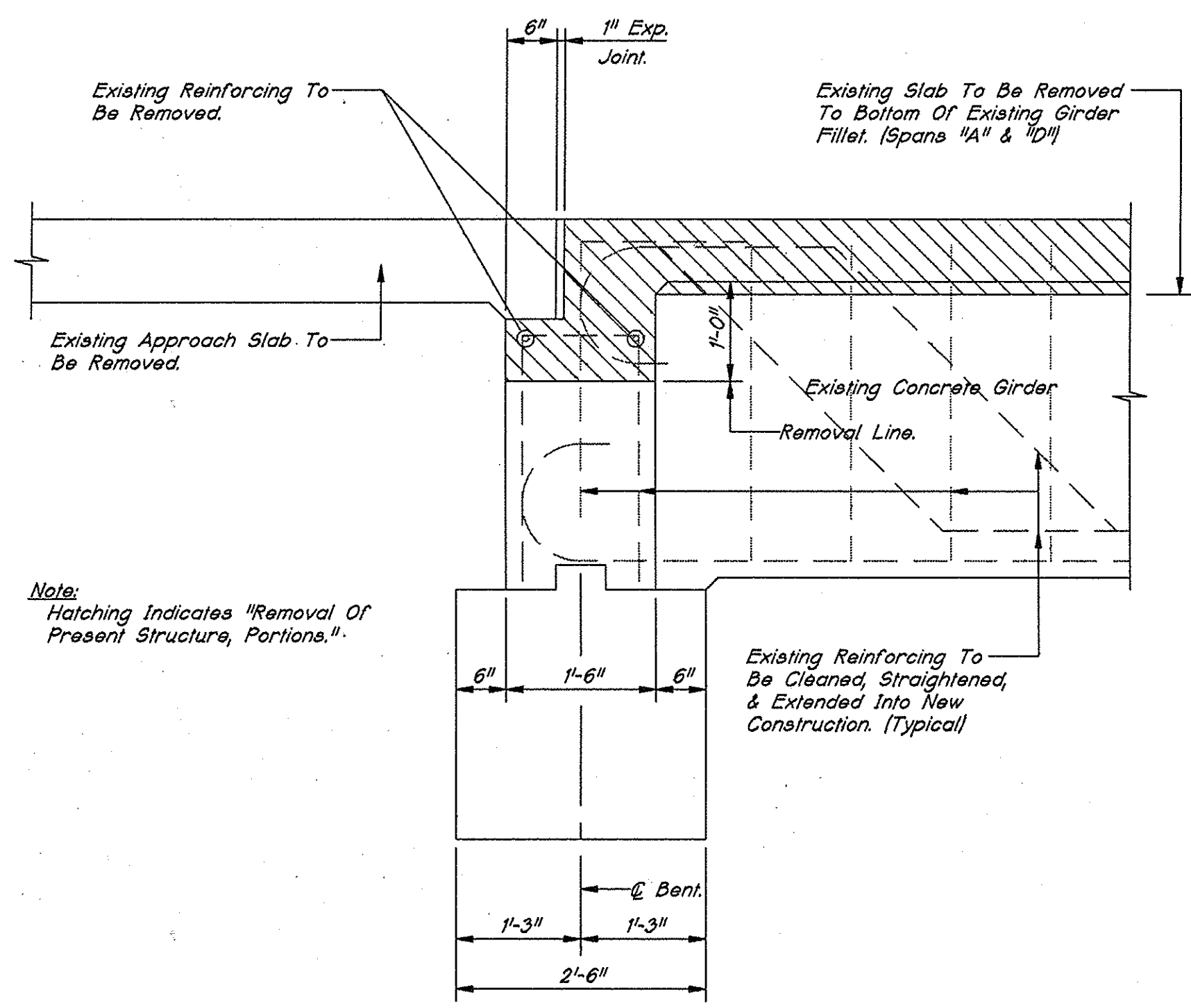


BEAM NUMBER	1	2	3	4	5	6	7	8
DIMENSION "A"	11 5/8"	10 5/8"	9 3/4"	9 7/8"	10 5/8"	11"	11 3/4"	12 3/8"

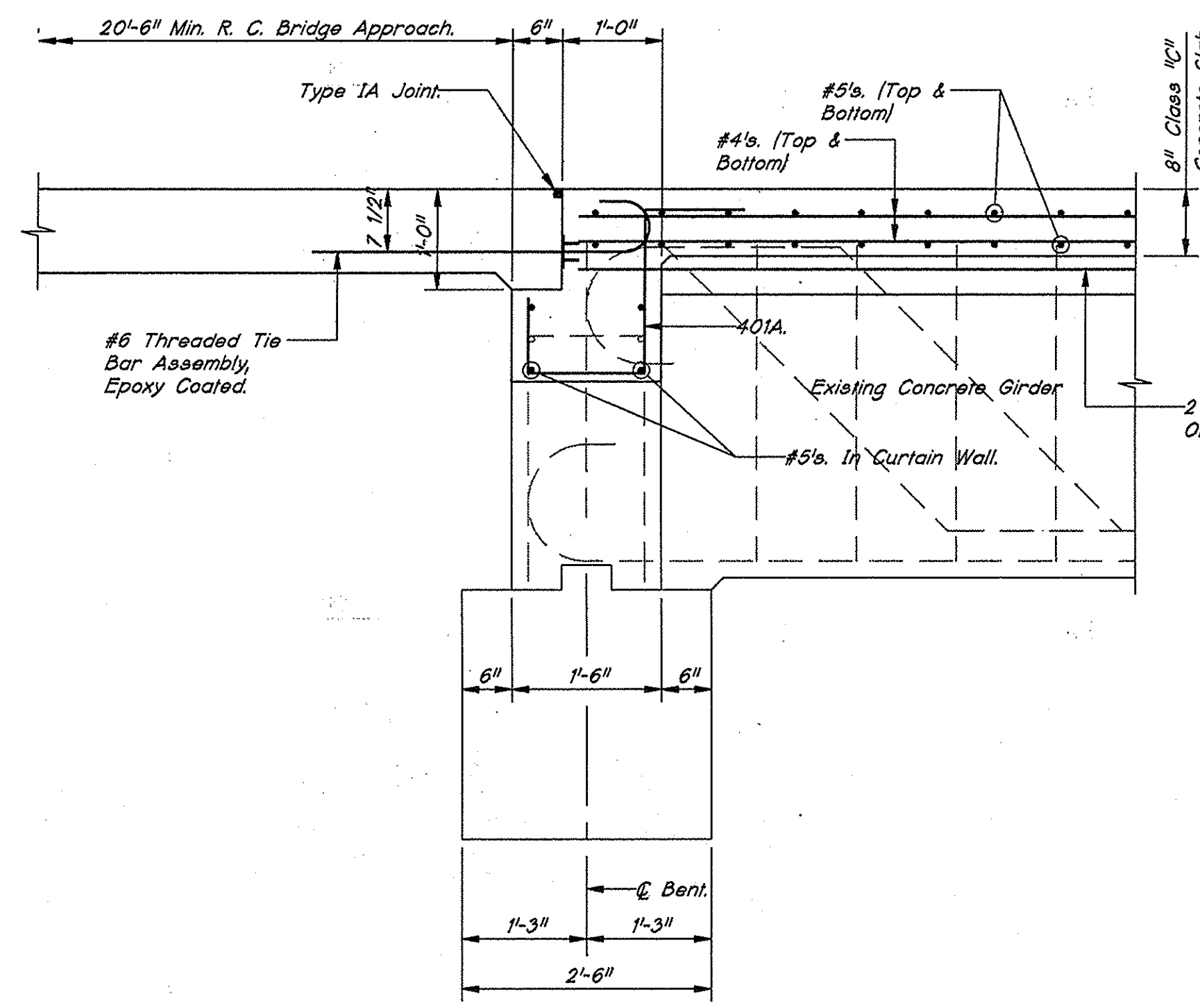
SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
 SUBMITTED FOR APPROVAL: *Richard J. Connor*
 DRAWING: W-46 OF W-56 SHEET: 62 OF 120
 PROJECT: ST/220-1 ()
 BRIDGE CONTRACT NO: B-21128
 BRIDGE FILE: 912-45-5088A



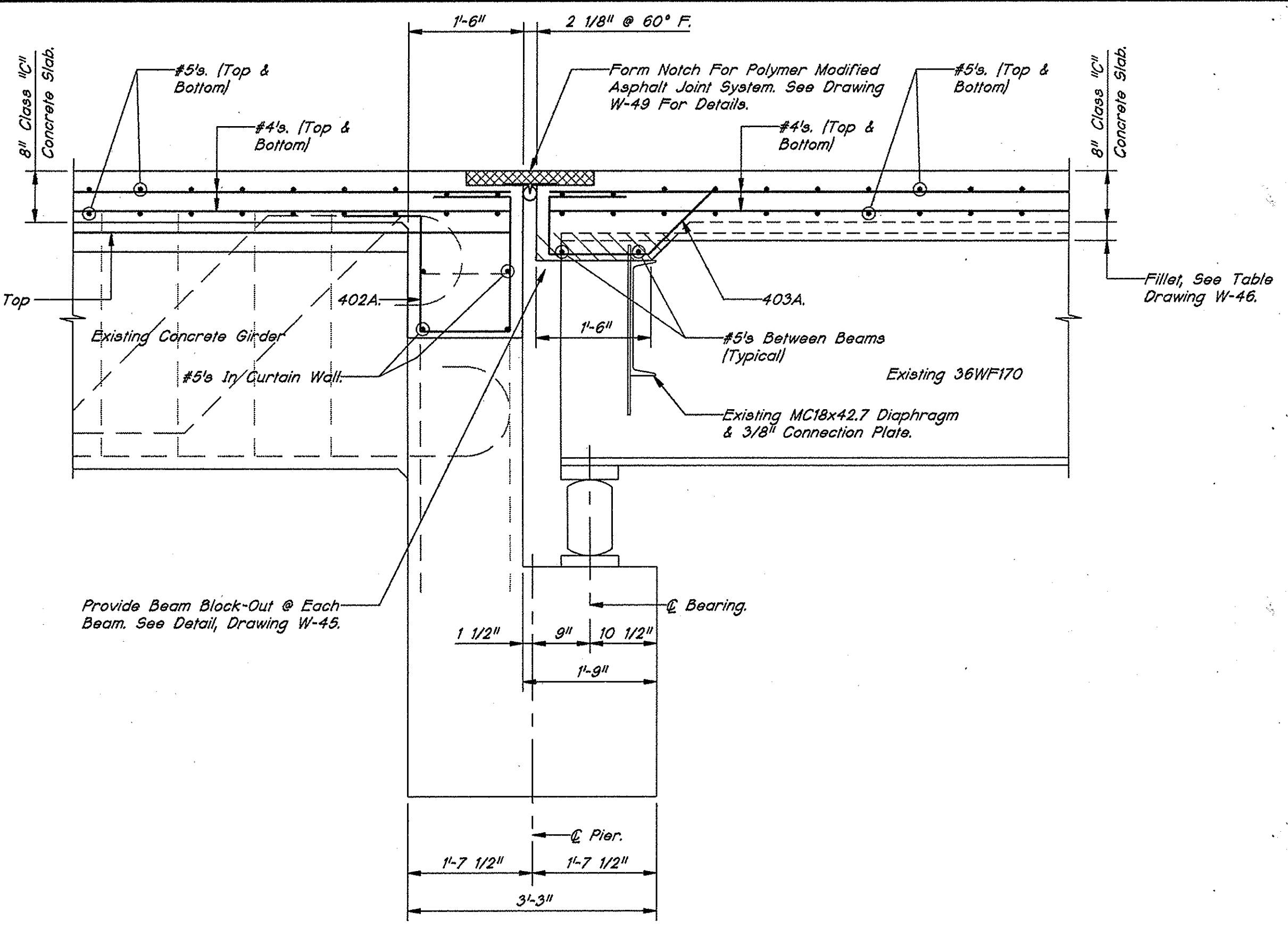
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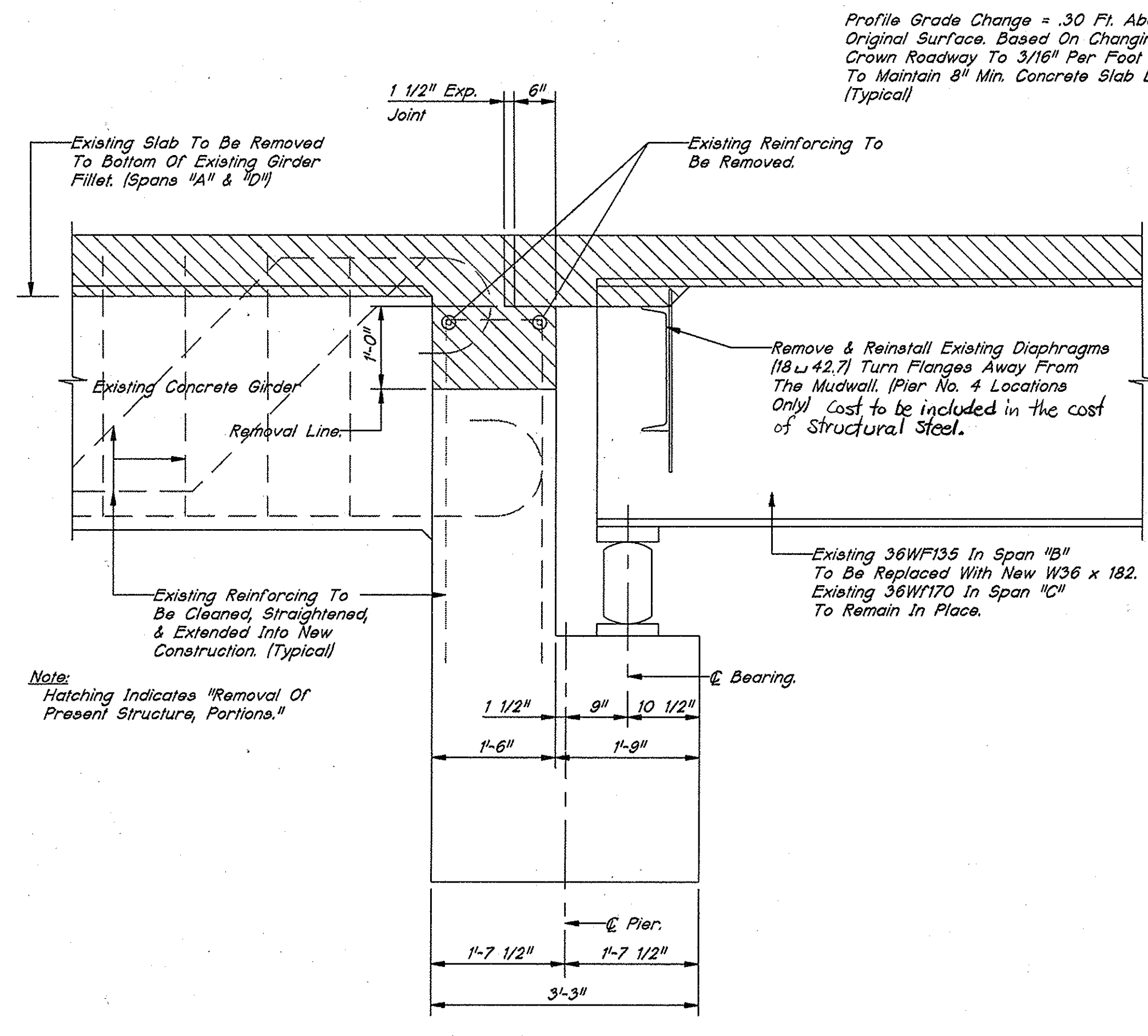
REMOVAL SECTION C
SCALE: 3/4" = 1'-0"



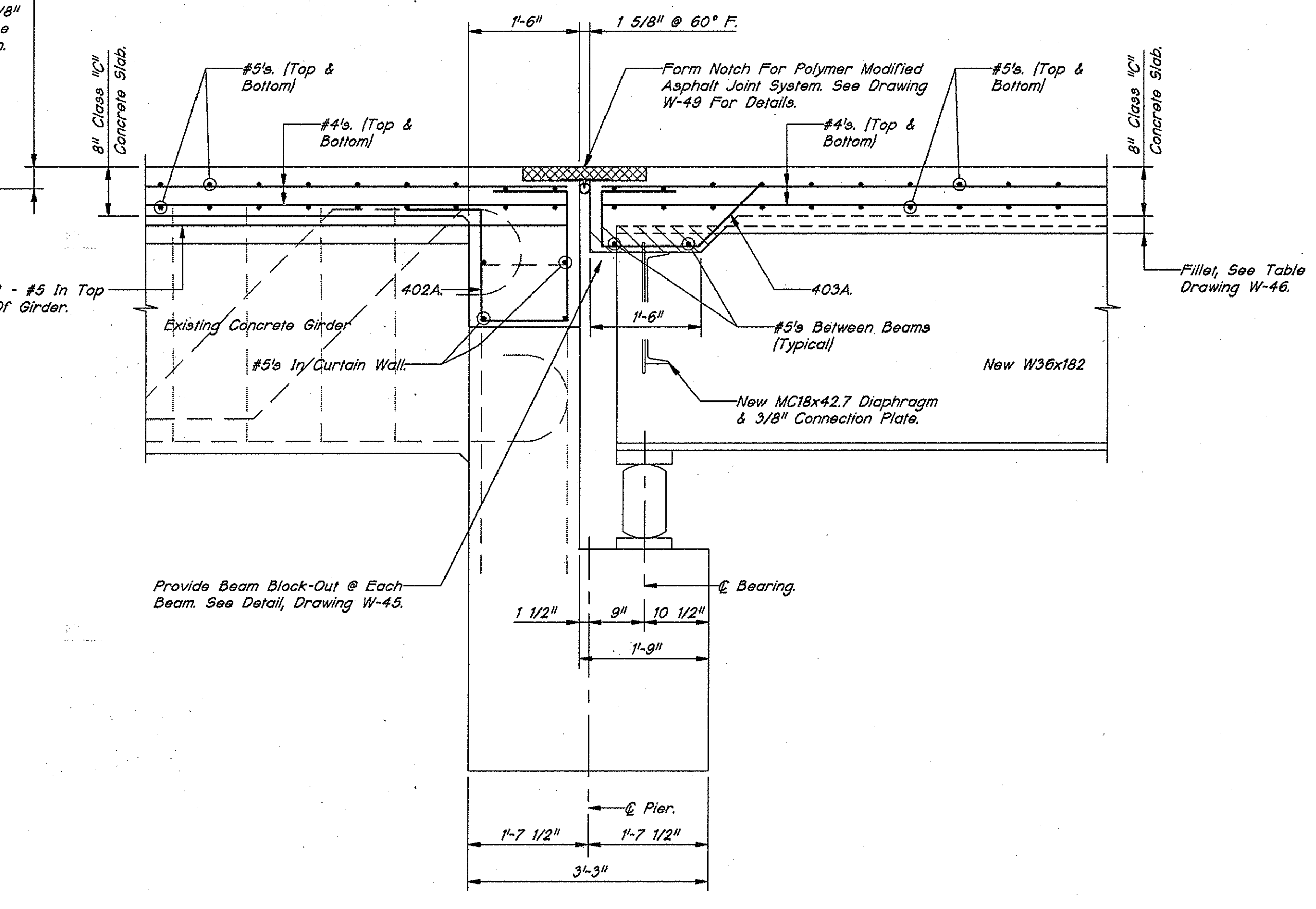
RECONSTRUCTION SECTION C
SCALE: 3/4" = 1'-0"



RECONSTRUCTION SECTION D
SCALE: 3/4" = 1'-0"



REMOVAL SECTION D
SCALE: 3/4" = 1'-0"

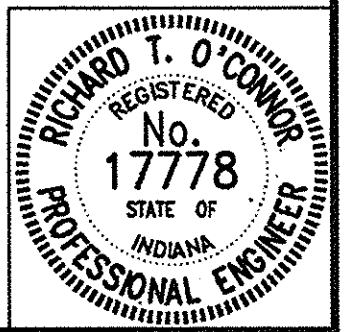


RECONSTRUCTION SECTION D
SCALE: 3/4" = 1'-0"

NOTES:
FOR GENERAL NOTES, SEE DRAWING W-38.
ALL REINFORCING IN THE SUPERSTRUCTURE SHALL BE EPOXY COATED.
FOR REINFORCING BAR NOTES, SEE BRIDGE STANDARD C1.
FOR ADDITIONAL DETAILS & BILL OF MATERIALS, SEE DRAWING R-11.

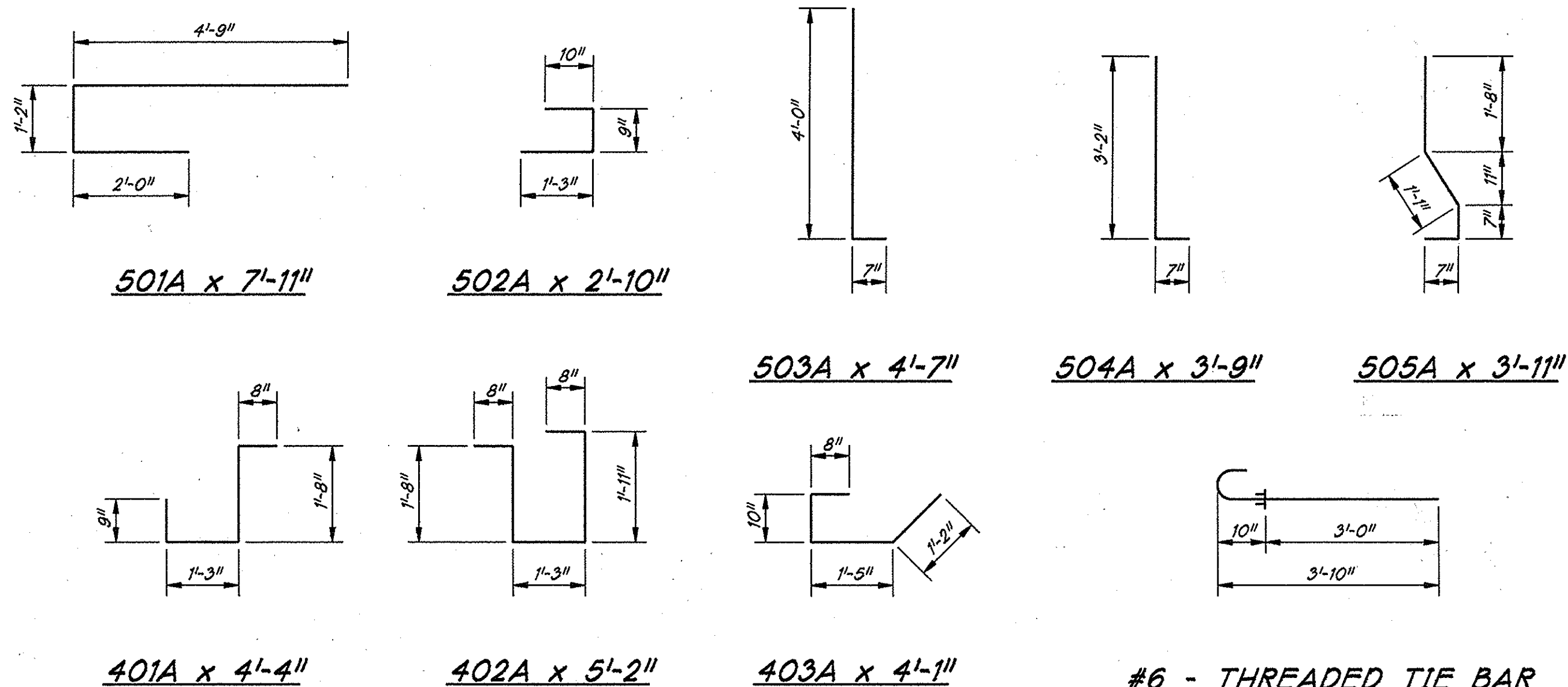
SUPERSTRUCTURE DETAILS
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
SUBMITTED FOR APPROVAL: *Richard J. Connor*
DRAWING: W-48 OF W-56 SHEET: 64 OF 120
PROJECT: ST/220-1 ()
BRIDGE CONTRACT NO: B-21128
BRIDGE FILE: 912-45-5088A

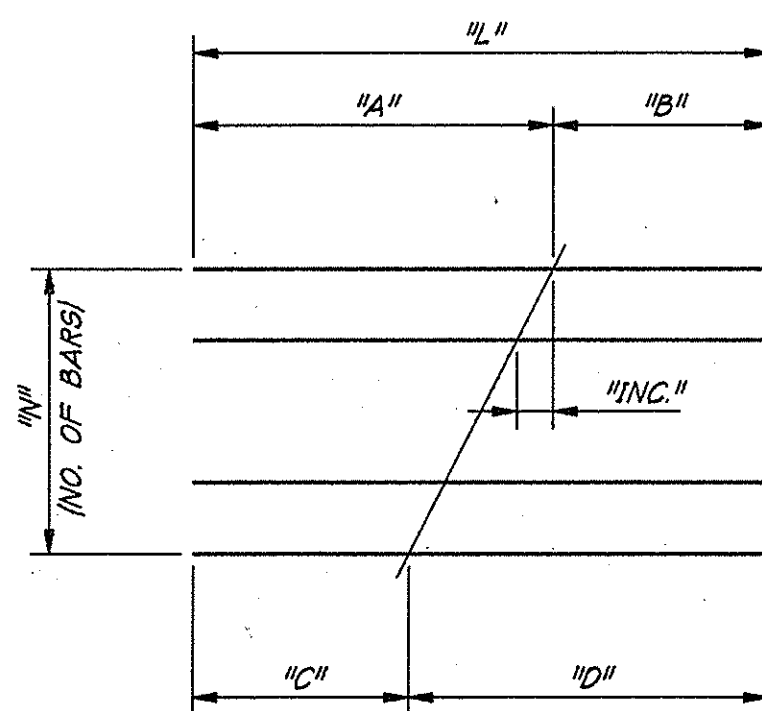


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Scale: 1 = 1,000
Time: 11/02/93 at 17:35 RQAW

DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	



#6 - THREADED TIE BAR ASSEMBLY, EPOXY COATED



CUTTING DIAGRAM

TABLE							
MARK	"N"	"L"	"A"	"B"	"C"	"D"	"INC"
5006	16	22'-3"	21'-3"	1'-0"	1'-0"	21'-3"	1'-4 3/16"
5007	15	22'-7"	20'-9"	1'-10"	1'-10"	20'-9"	1'-4 1/4"
5008	15	23'-4"	21'-1"	2'-3"	2'-3"	21'-1"	1'-4 1/8"

BILL OF MATERIALS
SPAN "A" - NBL (SBL SAME)

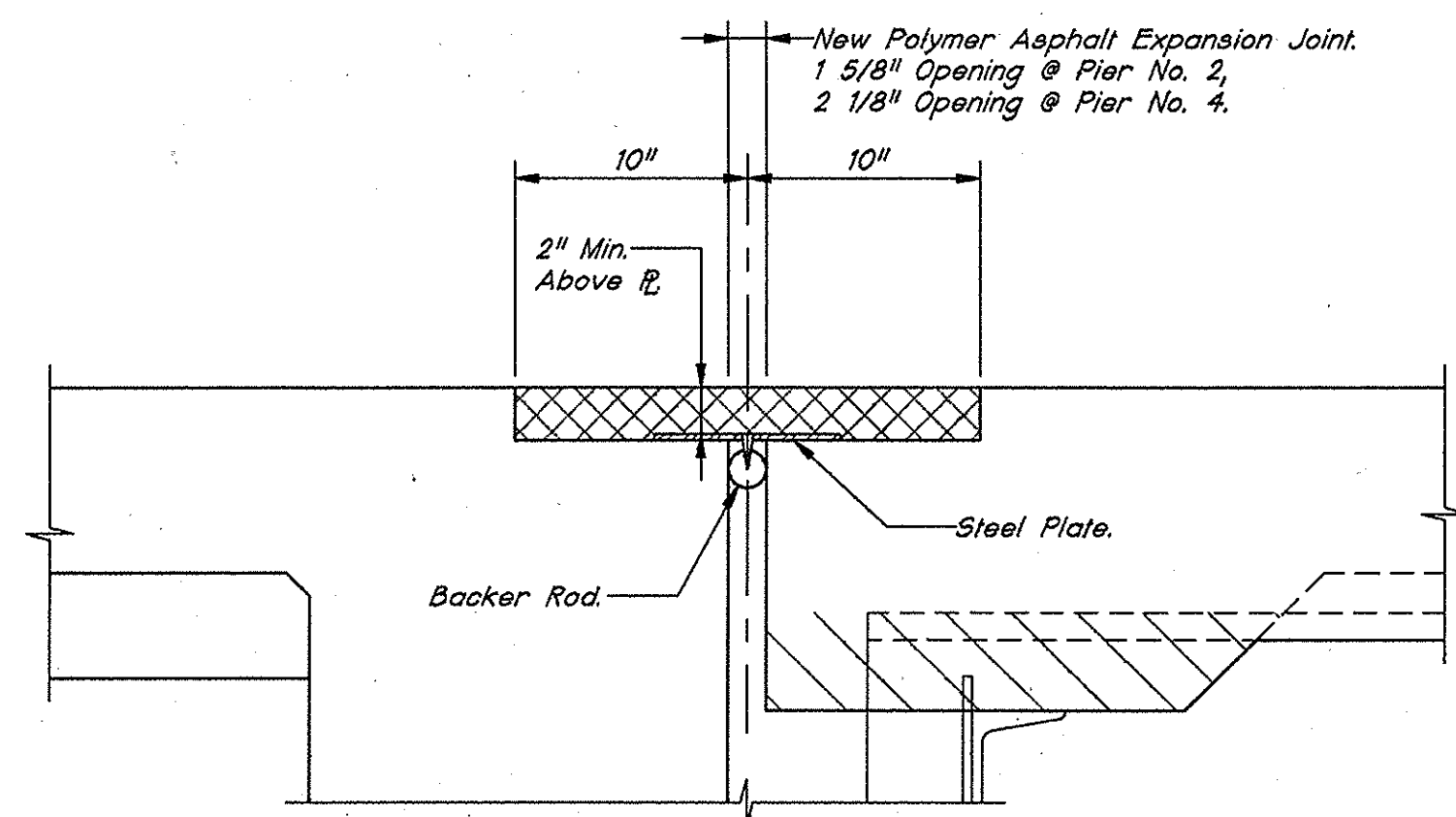
REINFORCING STEEL EPOXY COATED			
SIZE & MARK	NO. OF BARS	LENGTH	WEIGHT (LBS.)
501A	65	7'-11"	
502A	65	2'-10"	
503A	44	4'-7"	
504A	44	3'-9"	
505A	88	3'-11"	
#5	134	24'-6"	
#5	134	24'-3"	
#5	28	23'-3"	
#5	8	21'-0"	
TOTAL #5			9,138
401A	45	4'-4"	
402A	42	5'-2"	
#4	12	40'-0"	
#4	196	22'-6"	
#4	12	4'-6"	
TOTAL #4			3,578
TOTAL REINFORCING			12,716
CONCRETE		(CYS.)	
"C", IN SUPERSTRUCTURE			
POUR NO. 1			32.7
POUR NO. 2			30.9
TOTAL "C" IN SUPERSTRUCTURE			63.6
CLASS "C" IN RAILING			8.4
MISCELLANEOUS		(QTY.)	
SURFACE SEAL (ESTIMATED)			2,575 SFT.
BARRIER DELINEATORS			4 EACH
POLYMER MODIFIED ASPHALT			
EXPANSION JOINT			47 LFT.
CONDUIT, STEEL, GALV., 2 IN.			44 LFT.
THREADED BAR SPLICES, EPOXY COATED			138 EACH
THREADED TIE BAR ASSEMBLY, EPOXY COATED			59 EACH

BILL OF MATERIALS
SPANS "B" & "C" - NBL (SBL SAME)

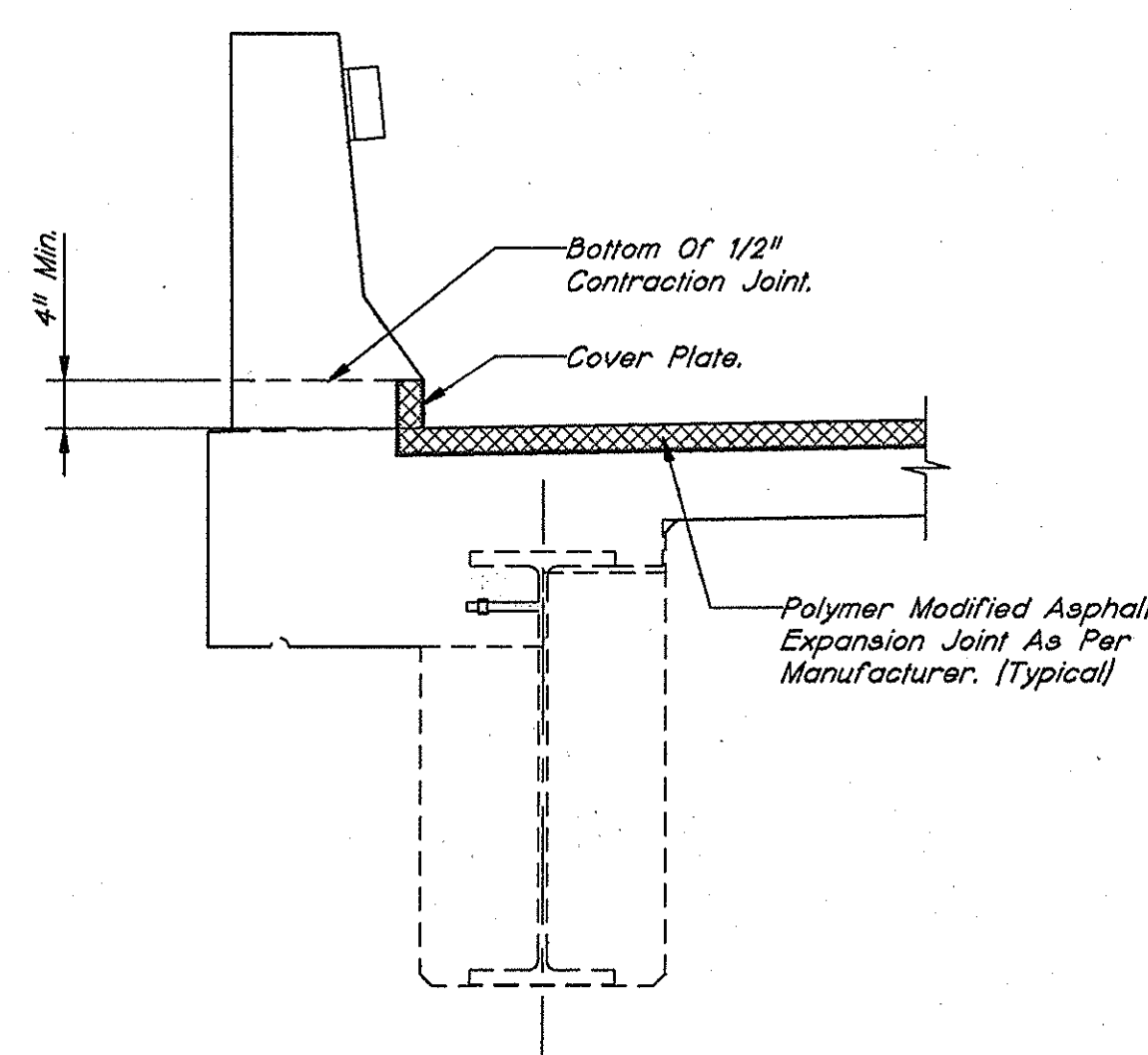
REINFORCING STEEL EPOXY COATED			
SIZE & MARK	NO. OF BARS	LENGTH	WEIGHT (LBS.)
#6	44	40'-0"	
#6	44	10'-0"	
TOTAL #6			3,304
501A	231	7'-11"	
502A	231	2'-10"	
503A	156	4'-7"	
504A	156	3'-9"	
505A	312	3'-11"	
5006	32	22'-3"	
5007	15	22'-7"	
5008	15	23'-4"	
#5	4	24'-6"	
#5	4	24'-3"	
#5	430	22'-6"	
#5	430	21'-9"	
#5	12	6'-3"	
#5	4	6'-0"	
#5	12	5'-9"	
TOTAL #5			26,682
403A	76	4'-1"	
#4	420	40'-0"	
#4	12	25'-3"	
#4	12	12'-6"	
TOTAL #4			11,732
TOTAL REINFORCING			41,718
CONCRETE		(CYS.)	
"C", IN SUPERSTRUCTURE			
POUR NO. 3			18.2
POUR NO. 4			84.7
POUR NO. 5			17.4
POUR NO. 6			80.9
TOTAL "C" IN SUPERSTRUCTURE			201.2
CLASS "C" IN RAILING			30.1
MISCELLANEOUS		(QTY.)	
SURFACE SEAL (ESTIMATED)			9,450 SFT.
BARRIER DELINEATORS			20 EACH
CONDUIT, STEEL, GALV., 2 IN.			155 LFT.
THREADED BAR SPLICES, EPOXY COATED			462 EACH

BILL OF MATERIALS
SPAN "D" - NBL (SBL SAME)

REINFORCING STEEL EPOXY COATED			
SIZE & MARK	NO. OF BARS	LENGTH	WEIGHT (LBS.)
501A	66	7'-11"	
502A	66	2'-10"	
503A	45	4'-7"	
504A	45	3'-9"	
505A	90	3'-11"	
#5	136	24'-6"	
#5	136	24'-3"	
#5	28	23'-3"	
#5	8	21'-0"	
TOTAL #5			9,268
401A	45	4'-4"	
402A	42	5'-2"	
#4	12	40'-0"	
#4	196	23'-0"	
#4	12	5'-3"	
TOTAL #4			3,649
TOTAL REINFORCING			12,917
CONCRETE		(CYS.)	
"C", IN SUPERSTRUCTURE			
POUR NO. 7			33.2
POUR NO. 8			31.4
TOTAL "C" IN SUPERSTRUCTURE			64.6
CLASS "C" IN RAILING			8.6
MISCELLANEOUS		(QTY.)	
SURFACE SEAL (ESTIMATED)			2,625 SFT.
BARRIER DELINEATORS			4 EACH
POLYMER MODIFIED ASPHALT			
EXPANSION JOINT			47 LFT.
CONDUIT, STEEL, GALV., 2 IN.			45 LFT.
THREADED BAR SPLICES, EPOXY COATED			140 EACH
THREADED TIE BAR ASSEMBLY, EPOXY COATED			59 EACH



TYPICAL POLYMER ASPHALT ASPHALT JOINT SYSTEM
SCALE: NONE



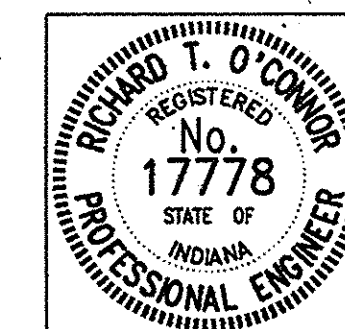
TYPICAL RAILING @ JOINT
SCALE: 3/4" = 1'-0"

NOTES:

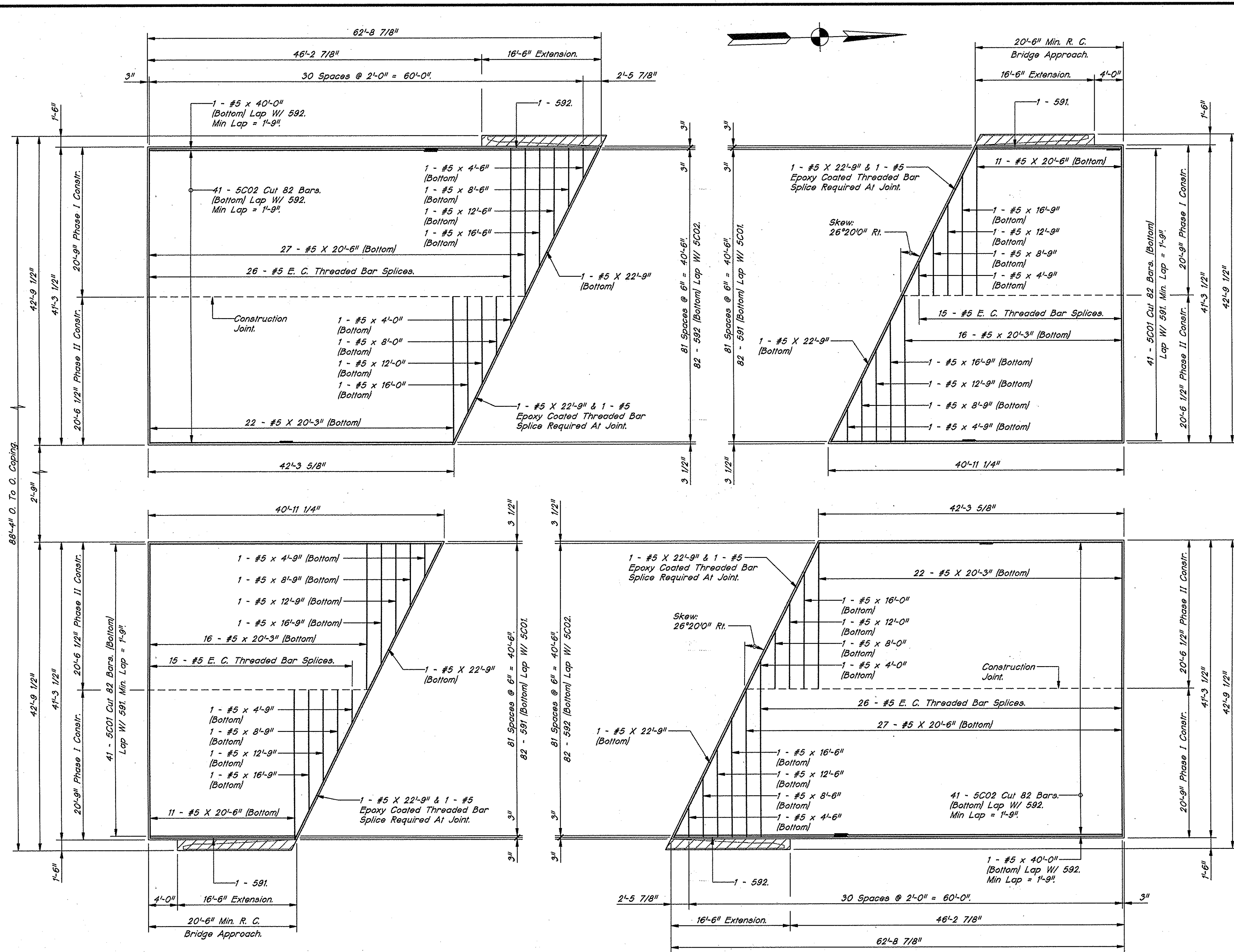
FOR GENERAL NOTES, SEE DRAWING W-38.
ALL REINFORCING IN THE SUPERSTRUCTURE SHALL BE EPOXY COATED.
FOR REINFORCING BAR NOTES, SEE BRIDGE STANDARD C1.

SUPERSTRUCTURE DETAILS & BILL OF MATERIALS
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
SUBMITTED FOR APPROVAL: *Richard T. O'Connor*
DRAWING: W-49 OF W-50 SHEET: 65 OF 120
PROJECT: ST/220-1 ()
BRIDGE CONTRACT NO: B-21128
BRIDGE FILE: 912-45-5088A



DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	



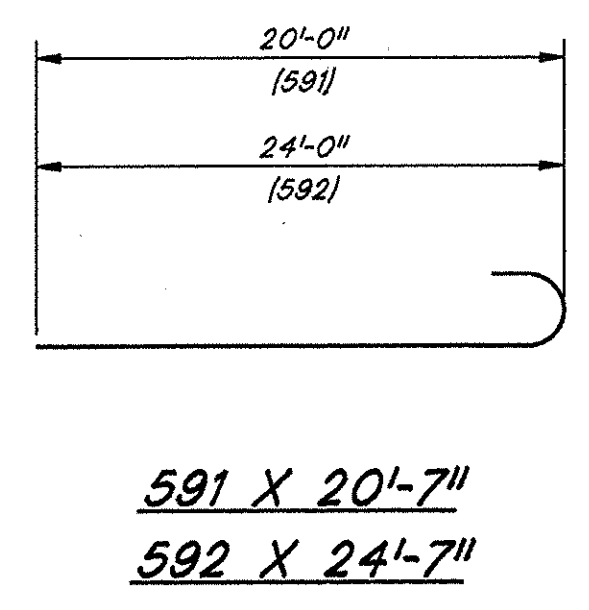
TYPICAL R. C. BRIDGE APPROACH PLAN
SCALE: 1/8" = 1'-0"

NOTES:

- * Hatched Areas Indicate R.C. Bridge Approach Slab Extensions Under Concrete Barrier Rail Transition Type TGB. See Bridge Standard BR-1 & BR-1A For Details And Reinforcing.
- Place 6" Min. Compacted Aggregate For Base, Type "0" Under New R.C. Approach Slabs and Extensions.

NOTES:

- FOR GENERAL NOTES, SEE DRAWING W-50.
- LAPS SHOWN ARE MINIMUM LAP LENGTHS.
- FOR REINFORCING BAR NOTES, SEE BRIDGE STANDARD C1.
- FOR PAVEMENT JOINT DETAILS, SEE ROAD STANDARD SHEET A.
- FOR ADDITIONAL R. C. BRIDGE APPROACH DETAILS, SEE ROAD STANDARD SHEET B.

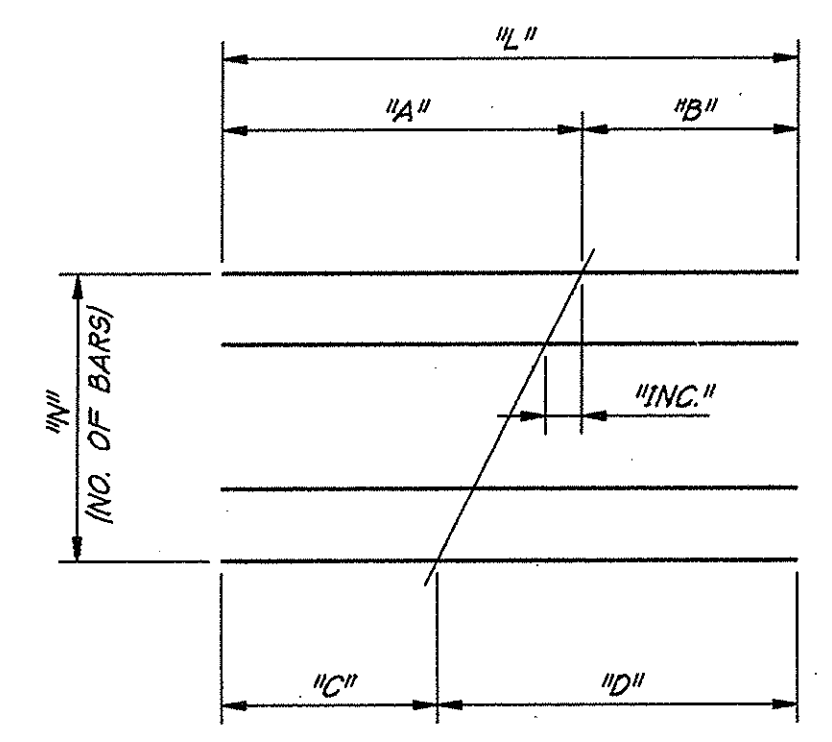


BILL OF MATERIALS
NBL & SBL

REINFORCING STEEL			
SIZE & MARK	NO. OF BARS	LENGTH	WEIGHT (LBS.)
5C01	82	24'-3"	
5C02	82	59'-9"	
591	166	20'-7"	
592	166	24'-7"	
#5	2	40'-0"	
#5	8	22'-9"	
#5	76	20'-6"	
#5	76	20'-3"	
#5	4	16'-9"	
#5	2	16'-6"	
#5	2	16'-0"	
#5	4	12'-9"	
#5	2	12'-6"	
#5	2	12'-0"	
#5	4	8'-9"	
#5	2	8'-6"	
#5	2	8'-0"	
#5	4	4'-9"	
#5	2	4'-6"	
#5	2	4'-0"	
TOTAL #5			18,858
TOTAL REINFORCING			18,858

REINFORCING STEEL EPOXY COATED	
* 4 APPROACH SLAB EXTENSIONS @ 375 LBS. EACH	1,500
TOTAL EPOXY COATED REINFORCING	1,500

MISCELLANEOUS (QTY.)	
CEMENT CONCRETE PAVEMENT REINFORCED, 10 IN.	
* APPROACH SLAB EXTENSIONS (4 @ 2.75 SYS. EACH)	11 SYS.
TOTAL CEMENT CONCRETE PAVEMENT REINFORCED, 10 IN.	775 SYS.
COMPACTED AGGREGATE FOR BASE, 0"	262 TONS
CONCRETE BRIDGE RAILING	
TRANSITION TYPE TGB	4 EACH
SURFACE SEAL (ESTIMATED)	6,900 SFT.
EPOXY COATED THREADED BAR SPLICES	86 EACH
PAVEMENT, REMOVE	780 SYS.

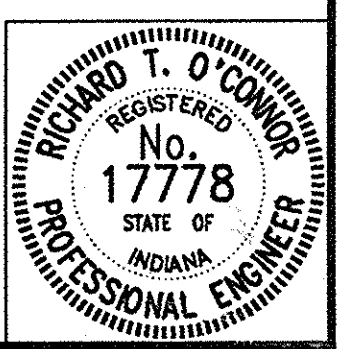


TABLE

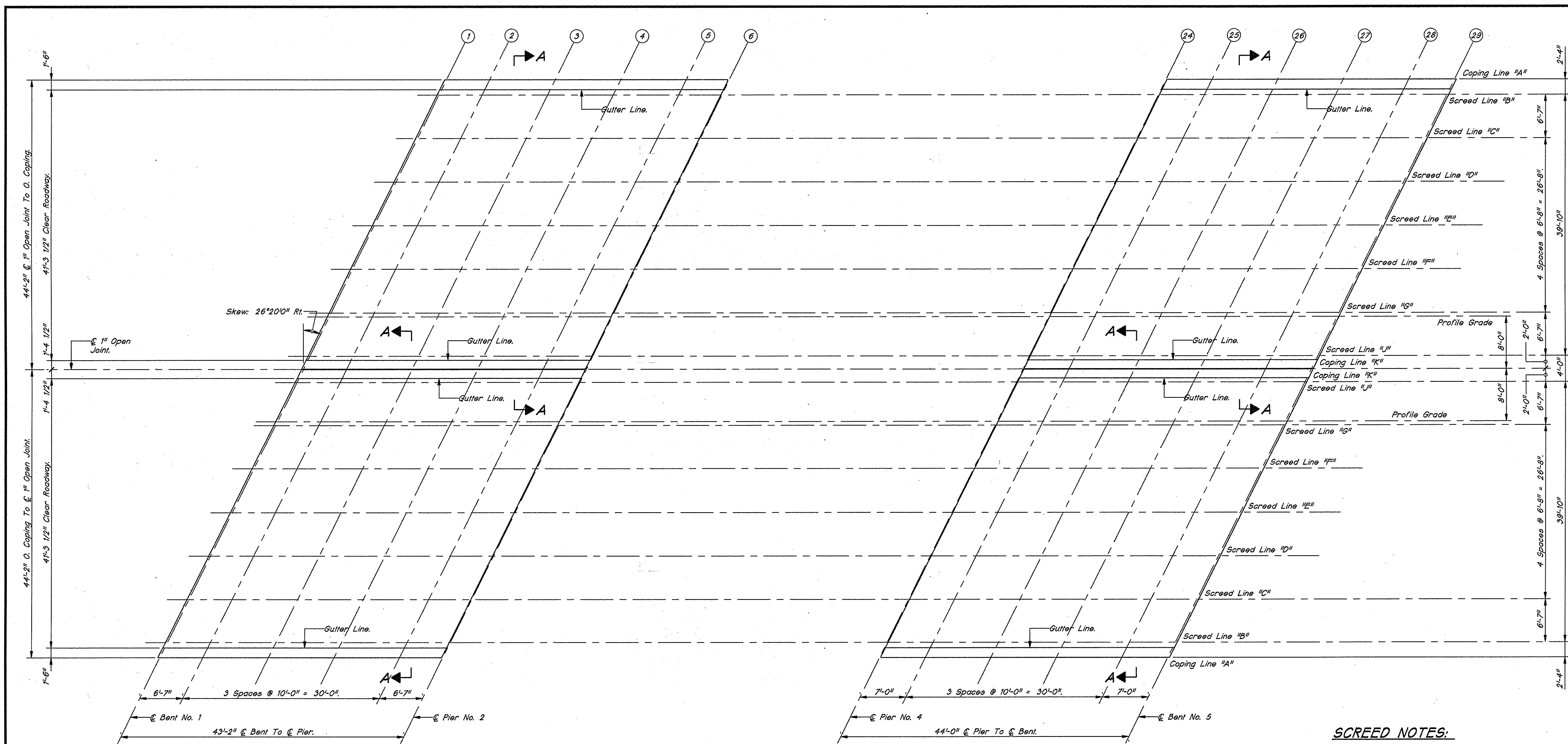
MARK	1/4"	1/2"	1/4"	1/2"	1/4"	1/2"	1/4"
5C01	41	24'-3"	22'-3"	2'-0"	12'-3"	12'-0"	3"
5C02	41	59'-9"	40'-0"	19'-9"	30'-0"	29'-9"	3"

APPROACH DETAILS & BILL OF MATERIALS
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
 SUBMITTED FOR APPROVAL: *Richard T. O'Connor*
 DRAWING: W-50 OF W-56 SHEET: 66 OF 120
 PROJECT: ST/220-1 ()
 BRIDGE CONTRACT NO: B-21128
 BRIDGE FILE: 912-45-5088A



DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	



SCREED PLAN
SCALE: 1/8" = 1'-0"

SCREED NOTES:

SCREED ELEVATIONS SHALL BE DETERMINED BY ADDING THE CONCRETE DEAD LOAD DEFLECTIONS TO THE FINAL CONCRETE ELEVATIONS AT ALL SCREED POINTS.

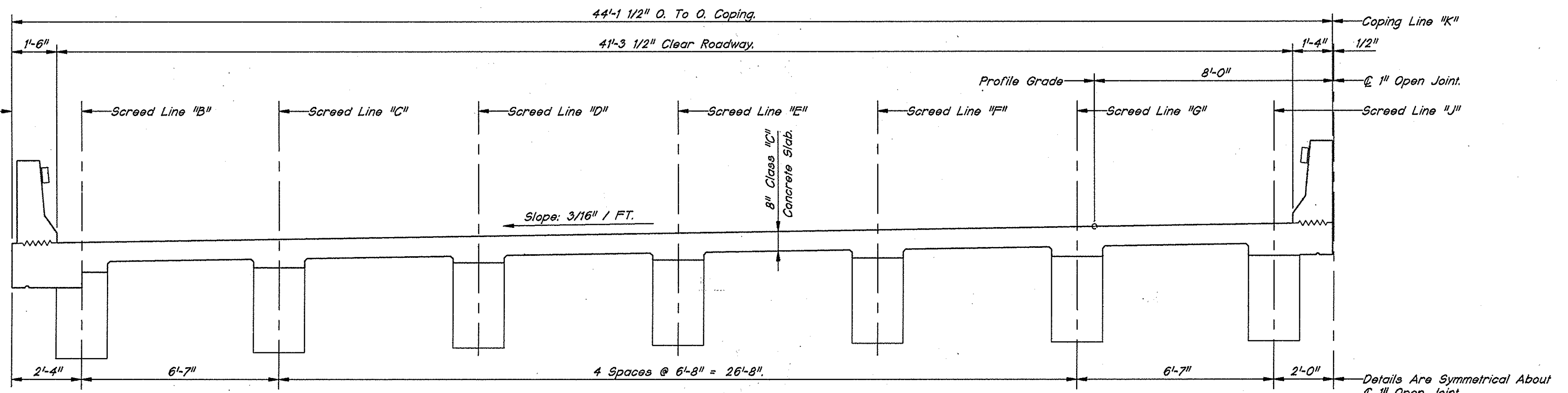
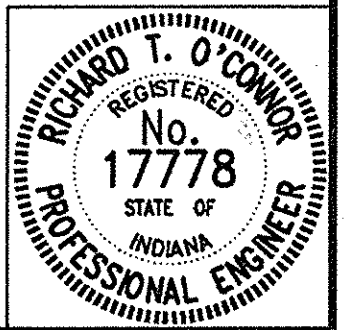
TAKE ELEVATIONS AT ALL SCREED POINTS ON TOP OF BEAM, ENTER THE ELEVATIONS BELOW THE TABULATED ELEVATIONS IN THE SCREED TABLE, SUBTRACT THESE ELEVATIONS FROM THE TABULATED ELEVATIONS AND USE THE RESULTING DIMENSIONS AS THE HEIGHT FOR THE SETTING OF THE SCREED OR COPING FORM ABOVE THAT POINT. THIS DIMENSION REMAINS UNCHANGED REGARDLESS OF HOW MUCH OR IN WHAT ORDER THE CONCRETE IS POURED.

NO CONCRETE IS TO BE POURED UNTIL THE ABOVE OPERATION IS COMPLETE.

DO NOT SET SCREEDS OR COPING FORMS BY LEVELING.

SCREDS - SPANS "A" & "D"
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
 SUBMITTED FOR APPROVAL: *Richard D. Connor*
 DRAWING: W-51 OF W-56 SHEET: 07 OF 120
 PROJECT: ST/220-1 ()
 BRIDGE CONTRACT NO: B-21128
 BRIDGE FILE: 912-45-5088A



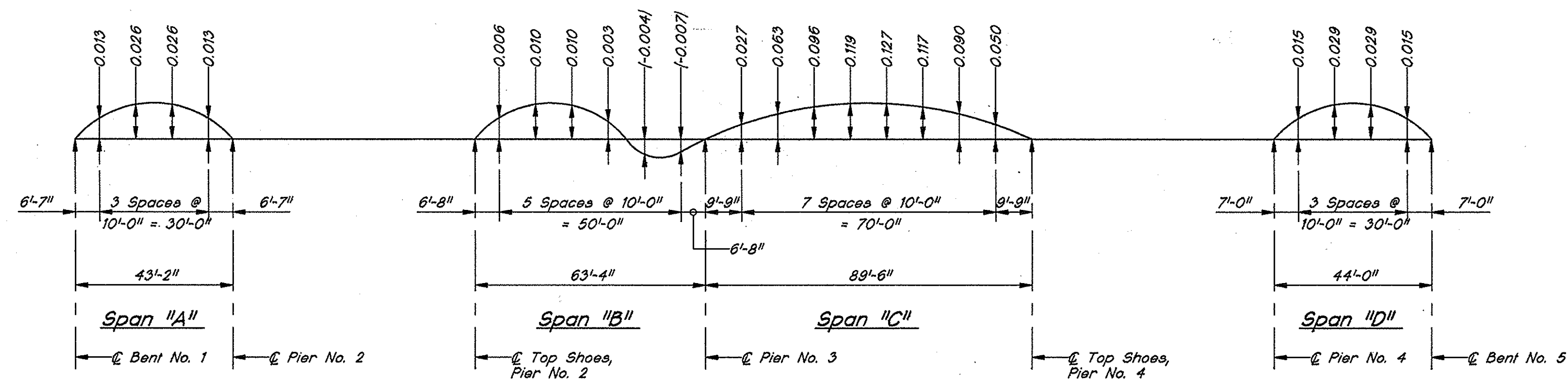
SECTION A-A
SCALE: 3/8" = 1'-0"

C:\ACAD12\WORK\603\365A W-51.DWG
 Scale: 1" = 10000
 Time: 11/02/93 at 17:27 RQAW

DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	

SCREED POINT NUMBER	SPAN "A"						SPAN "B"							SPAN "C"							SPAN "D"									
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	
A	ELEVATION - TOP OF SCREED	608.120	608.215	608.345	608.465	608.575	608.640	608.650	608.735	608.860	608.980	609.095	609.205	609.325	609.410	609.555	609.710	609.865	610.005	610.135	610.245	610.335	610.415	610.485	610.495	610.595	610.725	610.845	610.955	611.020
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
B	ELEVATION - TOP OF SCREED	608.170	608.265	608.395	608.515	608.625	608.690	608.700	608.785	608.910	609.030	609.145	609.255	609.375	609.460	609.605	609.760	609.915	610.055	610.185	610.295	610.385	610.465	610.535	610.545	610.645	610.775	610.895	611.005	611.070
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
C	ELEVATION - TOP OF SCREED	608.310	608.400	608.535	608.655	608.760	608.825	608.820	608.905	609.030	609.150	609.265	609.375	609.495	609.580	609.725	609.880	610.035	610.175	610.305	610.415	610.510	610.590	610.655	610.680	610.780	610.915	611.035	611.140	611.210
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
D	ELEVATION - TOP OF SCREED	608.460	608.550	608.685	608.805	608.910	608.975	608.950	609.035	609.160	609.280	609.395	609.505	609.625	609.710	609.855	610.010	610.165	610.305	610.435	610.545	610.635	610.715	610.785	610.830	610.930	611.065	611.185	611.290	611.360
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
E	ELEVATION - TOP OF SCREED	608.600	608.695	608.825	608.945	609.055	609.120	609.080	609.165	609.290	609.410	609.520	609.635	609.750	609.840	609.985	610.140	610.290	610.435	610.565	610.675	610.765	610.845	610.915	610.975	611.075	611.205	611.325	611.435	611.500
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
F	ELEVATION - TOP OF SCREED	608.745	608.840	608.970	609.090	609.200	609.265	609.210	609.295	609.420	609.540	609.650	609.765	609.880	609.970	610.115	610.270	610.420	610.565	610.695	610.805	610.895	610.975	611.045	611.120	611.215	611.350	611.470	611.575	611.645
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
G	ELEVATION - TOP OF SCREED	608.890	608.980	609.115	609.235	609.340	609.405	609.325	609.410	609.535	609.655	609.770	609.880	610.000	610.085	610.230	610.385	610.540	610.680	610.810	610.920	611.015	611.095	611.160	611.260	611.360	611.495	611.615	611.720	611.790
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
H	ELEVATION - TOP OF SCREED	*	*	*	*	*	*	609.440	609.530	609.650	609.770	609.885	610.000	610.115	610.200	610.345	610.500	610.655	610.800	610.925	611.035	611.130	611.210	611.275	*	*	*	*	*	
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
J	ELEVATION - TOP OF SCREED	609.030	609.125	609.255	609.375	609.485	609.550	609.560	609.645	609.770	609.890	610.000	610.115	610.230	610.320	610.465	610.620	610.770	610.915	611.045	611.155	611.245	611.325	611.395	611.405	611.500	611.635	611.755	611.860	611.930
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													
K	ELEVATION - TOP OF SCREED	609.075	609.165	609.300	609.420	609.525	609.590	609.600	609.690	609.810	609.930	610.045	610.160	610.275	610.360	610.505	610.660	610.815	610.960	611.085	611.195	611.290	611.370	611.435	611.445	611.545	611.680	611.800	611.905	611.975
	ELEVATION - TOP OF BEAM																													
	DISTANCE TOP OF SCREED TO TOP OF BEAM																													

* - INDICATES LINE NOT USED.



CONCRETE DEADLOAD DEFLECTION DIAGRAM (FEET)
SCALE: NONE

SCREED NOTES:

SCREED ELEVATIONS SHALL BE DETERMINED BY ADDING THE CONCRETE DEAD LOAD DEFLECTIONS TO THE FINAL CONCRETE ELEVATIONS AT ALL SCREED POINTS.

TAKE ELEVATIONS AT ALL SCREED POINTS ON TOP OF BEAM, ENTER THE ELEVATIONS BELOW THE TABULATED ELEVATIONS IN THE SCREED TABLE, SUBTRACT THESE ELEVATIONS FROM THE TABULATED ELEVATIONS AND USE THE RESULTING DIMENSIONS AS THE HEIGHT FOR THE SETTING OF THE SCREED OR COPING FORM ABOVE THAT POINT. THIS DIMENSION REMAINS UNCHANGED REGARDLESS OF HOW MUCH OR IN WHAT ORDER THE CONCRETE IS POURED.

NO CONCRETE IS TO BE POURED UNTIL THE ABOVE OPERATION IS COMPLETE.

DO NOT SET SCREEDS OR COPING FORMS BY LEVELING.

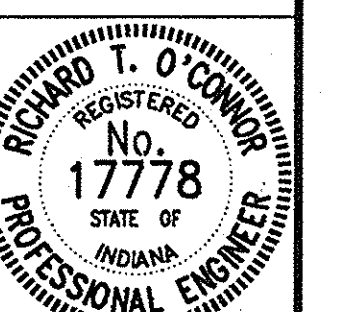
SCREED TABLE - NBL
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993

SUBMITTED FOR APPROVAL: *Richard J. O'Connor*

DRAWING: W-53 OF W-56 SHEET: 69 OF 120

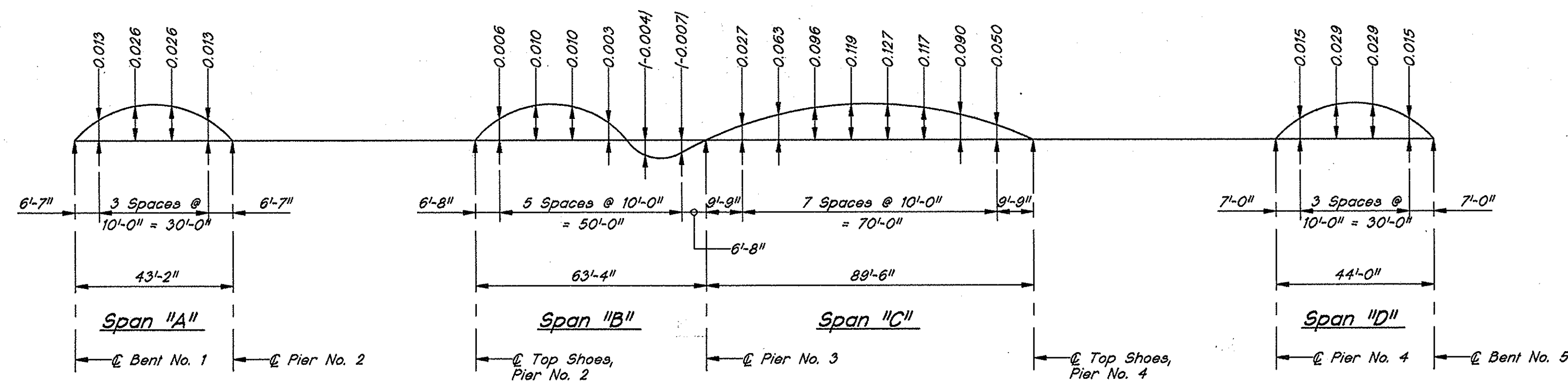
PROJECT: ST/220-1 ()
BRIDGE CONTRACT NO: B-21128
BRIDGE FILE: 912-45-5088A



DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	

SCREED POINT NUMBER	SPAN "A"						SPAN "B"							SPAN "C"							SPAN "D"								
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29
A ELEVATION - TOP OF SCREED	608.645	608.740	608.870	608.990	609.100	609.165	609.175	609.260	609.385	609.505	609.620	609.730	609.850	609.935	610.080	610.235	610.390	610.530	610.660	610.770	610.860	610.940	611.010	611.020	611.120	611.250	611.370	611.480	611.545
A ELEVATION - TOP OF BEAM																													
A DISTANCE TOP OF SCREED TO TOP OF BEAM																													
B ELEVATION - TOP OF SCREED	608.670	608.760	608.895	609.015	609.120	609.185	609.195	609.285	609.405	609.525	609.640	609.755	609.870	609.955	610.100	610.255	610.410	610.555	610.680	610.790	610.885	610.965	611.030	611.040	611.140	611.275	611.395	611.500	611.570
B ELEVATION - TOP OF BEAM																													
B DISTANCE TOP OF SCREED TO TOP OF BEAM																													
C ELEVATION - TOP OF SCREED	608.735	608.825	608.960	609.080	609.185	609.250	609.250	609.335	609.460	609.580	609.695	609.805	609.925	610.010	610.155	610.310	610.465	610.605	610.735	610.845	610.940	611.020	611.085	611.105	611.205	611.340	611.460	611.565	611.635
C ELEVATION - TOP OF BEAM																													
C DISTANCE TOP OF SCREED TO TOP OF BEAM																													
D ELEVATION - TOP OF SCREED	608.800	608.890	609.025	609.145	609.250	609.315	609.310	609.395	609.520	609.640	609.750	609.865	609.980	610.070	610.215	610.370	610.525	610.665	610.795	610.905	610.995	611.075	611.145	611.170	611.270	611.405	611.525	611.630	611.700
D ELEVATION - TOP OF BEAM																													
D DISTANCE TOP OF SCREED TO TOP OF BEAM																													
E ELEVATION - TOP OF SCREED	608.860	608.995	609.085	609.205	609.315	609.380	609.370	609.455	609.580	609.700	609.810	609.925	610.040	610.130	610.270	610.430	610.580	610.725	610.850	610.960	611.055	611.135	611.200	611.235	611.335	611.465	611.585	611.695	611.760
E ELEVATION - TOP OF BEAM																													
E DISTANCE TOP OF SCREED TO TOP OF BEAM																													
F ELEVATION - TOP OF SCREED	608.925	609.020	609.150	609.270	609.380	609.445	609.425	609.510	609.635	609.755	609.870	609.980	610.100	610.185	610.330	610.485	610.640	610.780	610.910	611.020	611.115	611.195	611.260	611.300	611.400	611.530	611.650	611.760	611.825
F ELEVATION - TOP OF BEAM																													
F DISTANCE TOP OF SCREED TO TOP OF BEAM																													
G ELEVATION - TOP OF SCREED	608.990	609.085	609.215	609.335	609.445	609.510	609.480	609.565	609.690	609.810	609.920	610.035	610.150	610.240	610.380	610.540	610.690	610.835	610.960	611.070	611.165	611.245	611.310	611.365	611.460	611.595	611.715	611.820	611.890
G ELEVATION - TOP OF BEAM																													
G DISTANCE TOP OF SCREED TO TOP OF BEAM																													
H ELEVATION - TOP OF SCREED	*	*	*	*	*	*	609.530	609.615	609.740	609.860	609.975	610.085	610.205	610.290	610.435	610.590	610.745	610.885	611.015	611.125	611.220	611.300	611.365	*	*	*	*	*	*
H ELEVATION - TOP OF BEAM																													
H DISTANCE TOP OF SCREED TO TOP OF BEAM																													
J ELEVATION - TOP OF SCREED	609.055	609.145	609.280	609.400	609.505	609.575	609.585	609.670	609.795	609.915	610.025	610.140	610.255	610.345	610.485	610.645	610.795	610.940	611.065	611.175	611.270	611.350	611.415	611.425	611.525	611.660	611.780	611.885	611.955
J ELEVATION - TOP OF BEAM																													
J DISTANCE TOP OF SCREED TO TOP OF BEAM																													
K ELEVATION - TOP OF SCREED	609.075	609.165	609.300	609.420	609.525	609.590	609.600	609.690	609.810	609.930	610.045	610.160	610.275	610.360	610.505	610.660	610.815	610.960	611.085	611.195	611.290	611.370	611.435	611.445	611.545	611.680	611.800	611.905	611.975
K ELEVATION - TOP OF BEAM																													
K DISTANCE TOP OF SCREED TO TOP OF BEAM																													

* - INDICATES LINE NOT USED.



CONCRETE DEADLOAD DEFLECTION DIAGRAM (FEET)
SCALE: NONE

SCREED NOTES:

SCREED ELEVATIONS SHALL BE DETERMINED BY ADDING THE CONCRETE DEAD LOAD DEFLECTIONS TO THE FINAL CONCRETE ELEVATIONS AT ALL SCREED POINTS.

TAKE ELEVATIONS AT ALL SCREED POINTS ON TOP OF BEAM, ENTER THE ELEVATIONS BELOW THE TABULATED ELEVATIONS IN THE SCREED TABLE, SUBTRACT THESE ELEVATIONS FROM THE TABULATED ELEVATIONS AND USE THE RESULTING DIMENSIONS AS THE HEIGHT FOR THE SETTING OF THE SCREED OR COPING FORM ABOVE THAT POINT. THIS DIMENSION REMAINS UNCHANGED REGARDLESS OF HOW MUCH OR IN WHAT ORDER THE CONCRETE IS POURED.

NO CONCRETE IS TO BE POURED UNTIL THE ABOVE OPERATION IS COMPLETE.

DO NOT SET SCREEDS OR COPING FORMS BY LEVELING.

SCREED TABLE - SBL
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993

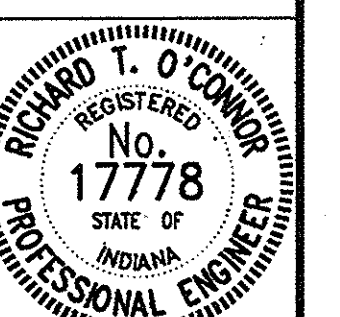
SUBMITTED FOR APPROVAL: *Richard J. O'Connor*

DRAWING: W-54 OF W-56 SHEET: 70 OF 120

PROJECT: ST/220-1 ()

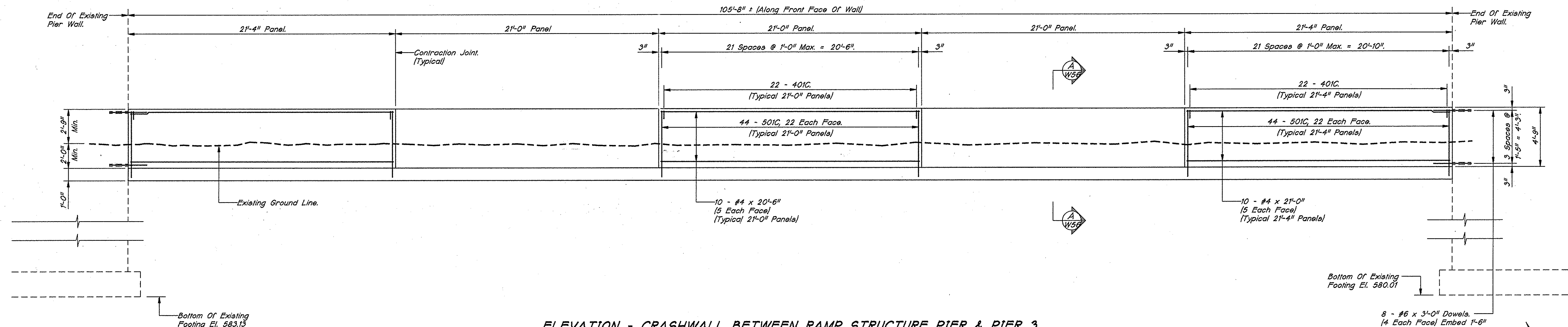
BRIDGE CONTRACT NO: B-21128

BRIDGE FILE: 912-45-5088A



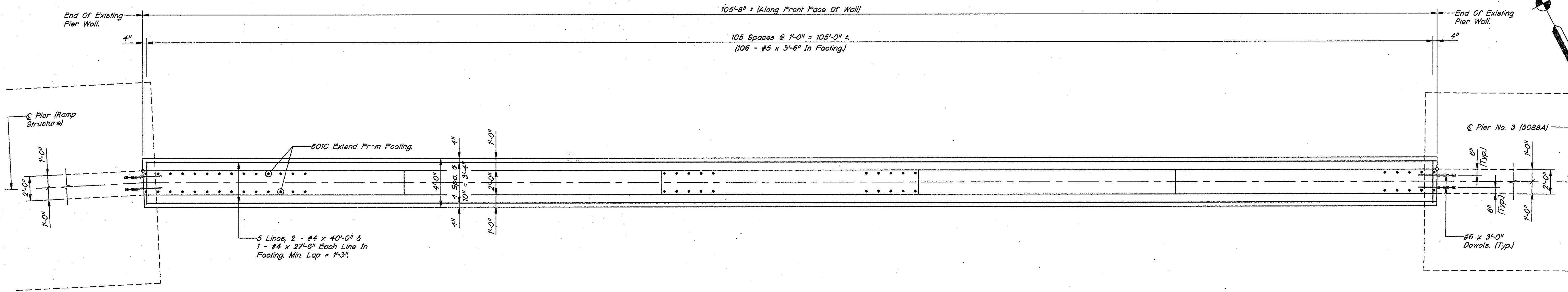
C:\ACAD12\WORK\60313654\W-54.DWG
Scale: 1 = 1,000
Time: 11/02/93 at 16:33
RQAW

DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	



ELEVATION - CRASHWALL BETWEEN RAMP STRUCTURE PIER & PIER 3
SCALE: 1/4" = 1'-0"

8 - #6 x 3'-0" Dowels,
(4 Each Face) Embed 1'-6"
Into Field Drilled Holes
With An Approved Anchoring
System (Min. Pull-out = 17,000 Lbs.)
Typical Each End, 16 Bars Total.



FOOTING PLAN - CRASHWALL BETWEEN RAMP STRUCTURE PIER & PIER 3
SCALE: 1/4" = 1'-0"

NOTES:

- FOR GENERAL NOTES, SEE DRAWING W-38.
- ALL REINFORCING SHALL BE EPOXY COATED.
- FOR REINFORCING BAR NOTES, SEE BRIDGE STANDARD C1.
- FOR ADDITIONAL DETAILS & BILL OF MATERIALS, SEE DRAWING W-56.

CRASHWALL DETAILS - PIER 3

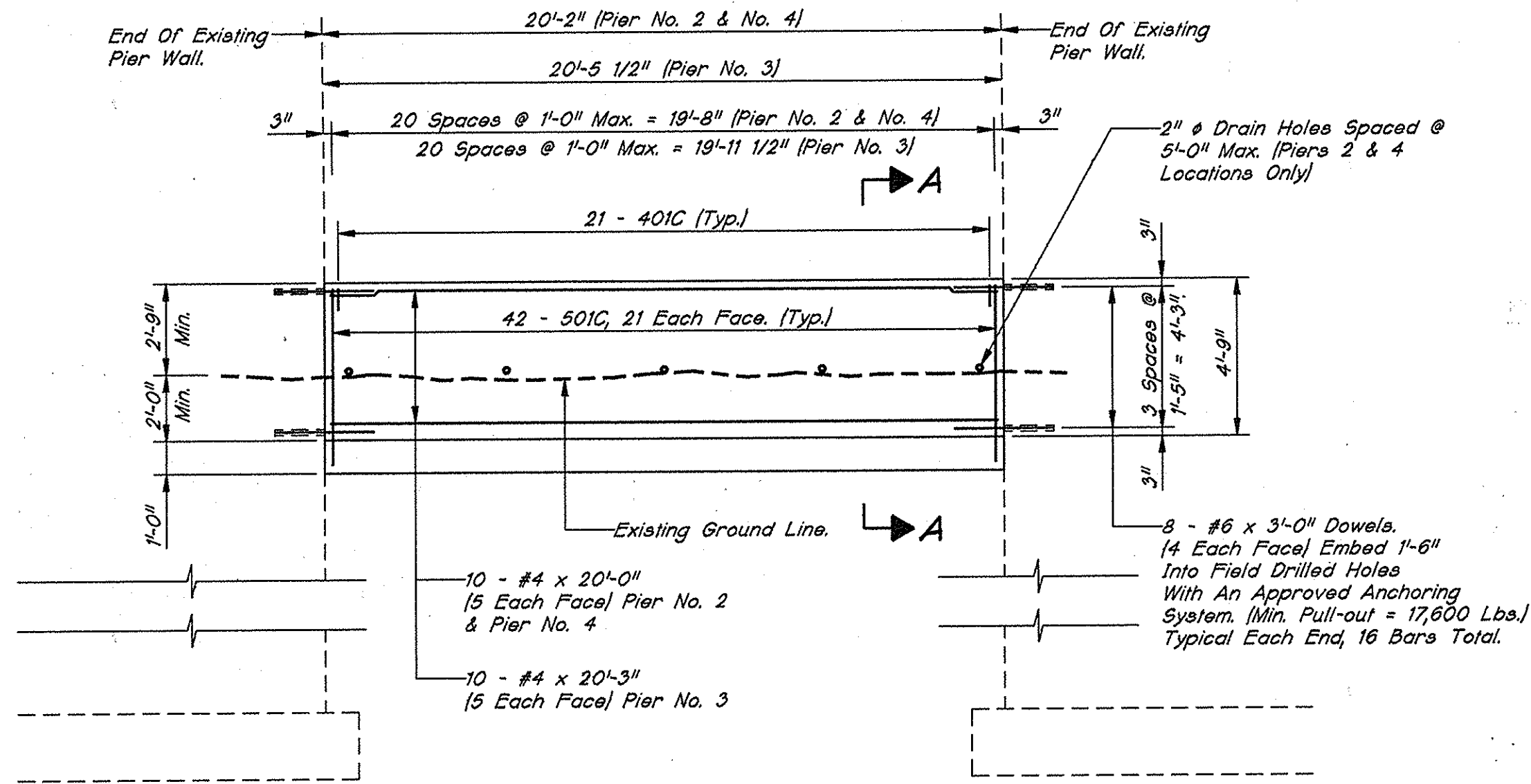
INDIANA DEPARTMENT OF TRANSPORTATION

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
 SUBMITTED FOR APPROVAL: *Richard L. Connor*
 DRAWING: W-55 OF W-56 SHEET: 71 OF 120
 PROJECT: ST/220-1 ()
 BRIDGE CONTRACT NO: B-21128
 BRIDGE FILE: 912-45-5088A



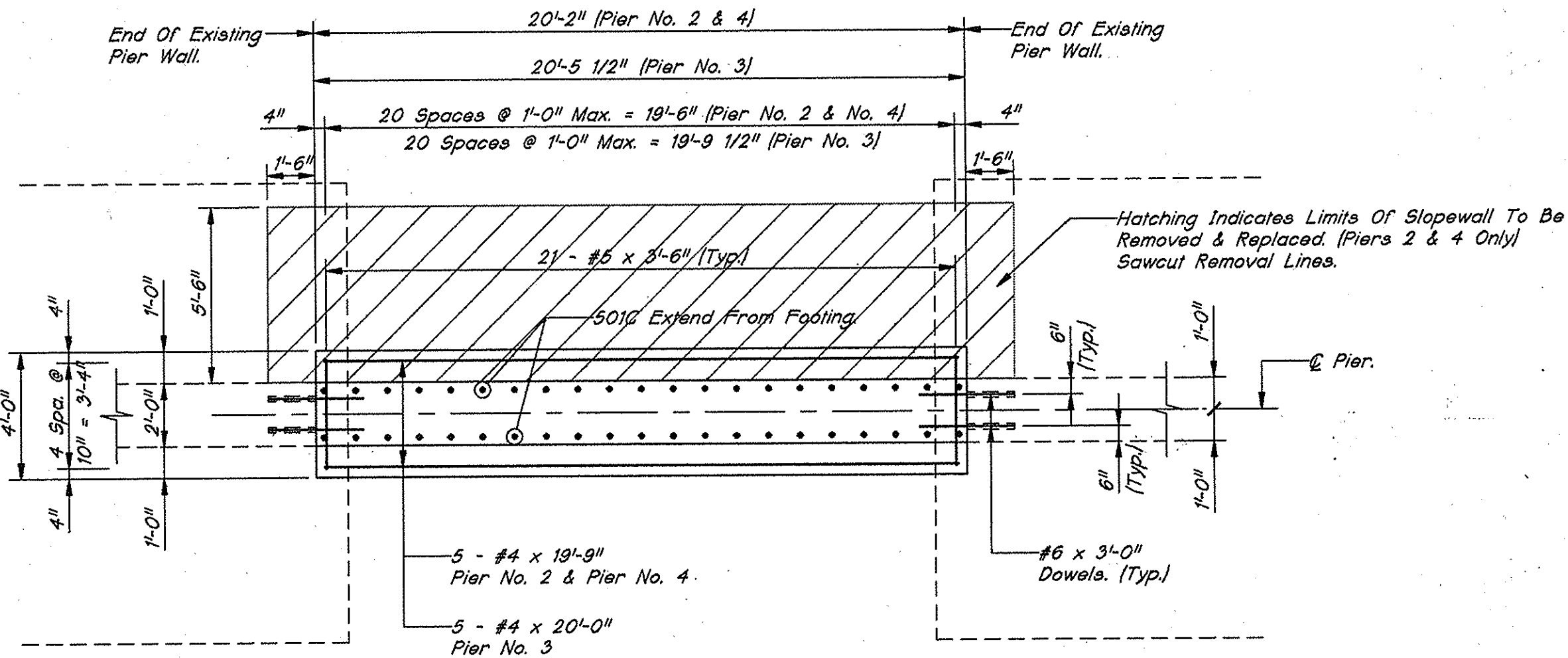
C:\ACAD12\WORK\603\3654\W-55.DWG
 Scale: 1" = 1,000'
 Time: 11/02/93 at 16:36 ROW

DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	



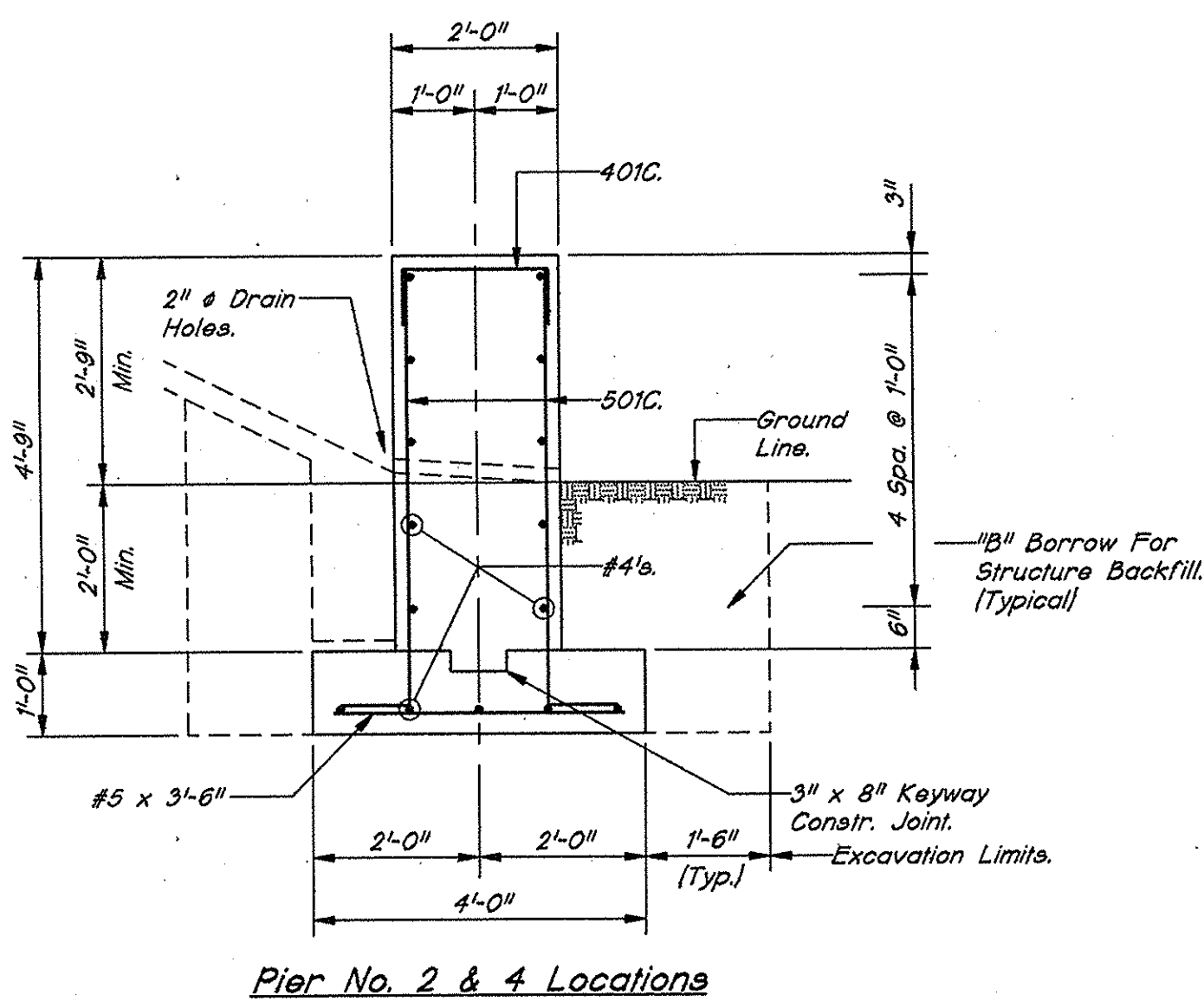
ELEVATION - CRASHWALL AT PIERS 2, 3, & 4

SCALE: 1/4" = 1'-0"



FOOTING PLAN - CRASHWALL AT PIERS 2, 3, & 4

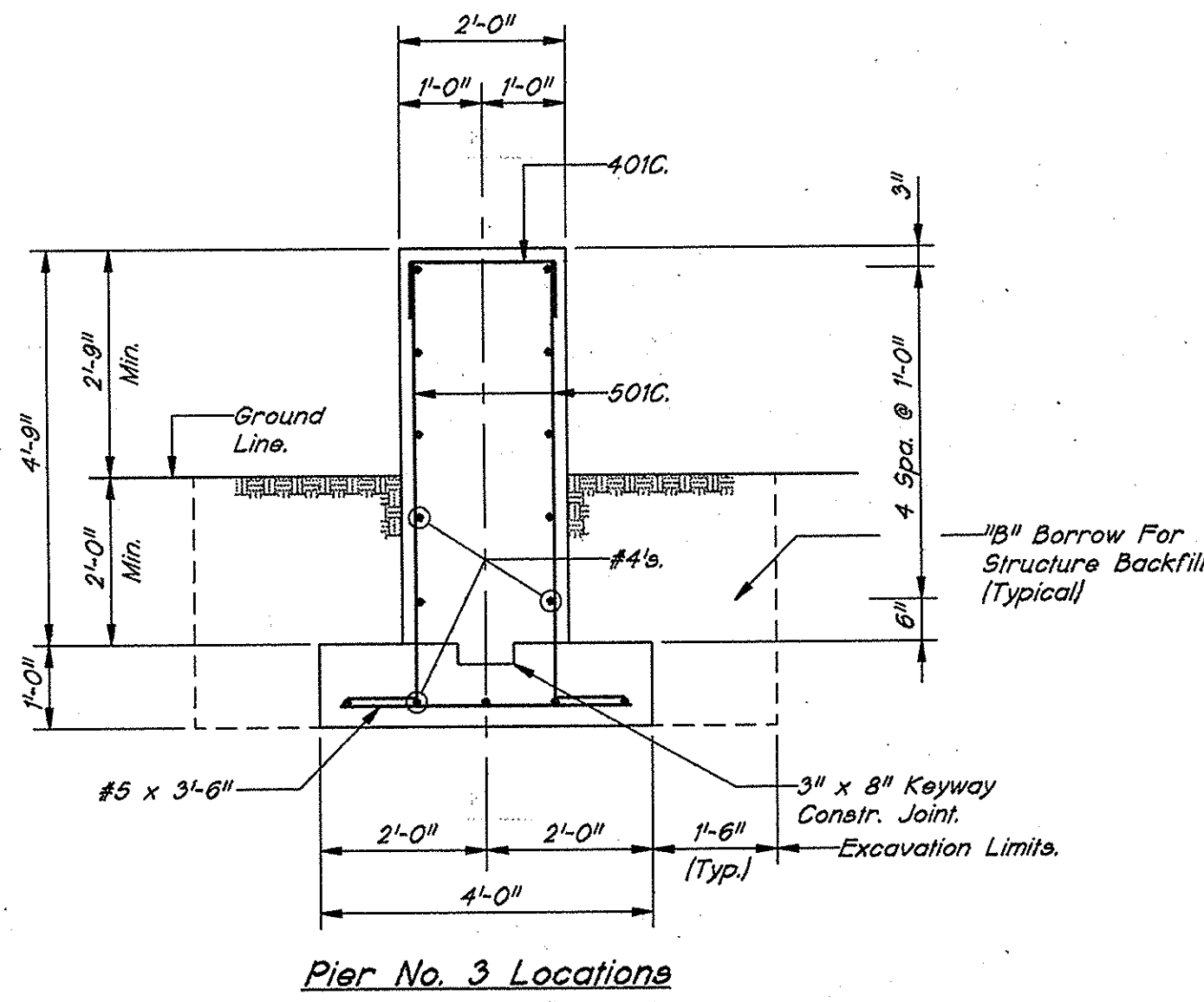
SCALE: 1/4" = 1'-0"



Pier No. 2 & 4 Locations

SECTION A-A

SCALE: 1/2" = 1'-0"



Pier No. 3 Locations

SECTION A-A

SCALE: 1/2" = 1'-0"

**BILL OF MATERIALS
CRASHWALL - PIER 2**

REINFORCING STEEL EPOXY COATED			
SIZE & MARK	NO. OF BARS	LENGTH	WEIGHT (LBS.)
#6	16	3'-0"	
TOTAL #6			72
501C	42	6'-2"	
#5	21	3'-6"	
TOTAL #5			347
401C	21	3'-0"	
#4	10	20'-0"	
#4	5	19'-9"	
TOTAL #4			242
TOTAL REINFORCING			661
CONCRETE		(CYS.)	
"A", IN SUBSTRUCTURE			10.1
MISCELLANEOUS		(QTY.)	
SURFACE SEAL (ESTIMATED)			160 SFT.
FIELD DRILLED HOLES IN CONCRETE			16 EACH
FOUNDATION EXCAVATION, UNCLASSIFIED			19 CYS.
B BORROW FOR STRUCTURE			16 CYS.
BACKFILL			16 CYS.
SLOPEWALL, REMOVE			16 SYS.
SLOPEWALL, 4"			31 SYS.

**BILL OF MATERIALS
CRASHWALL - PIER 3**

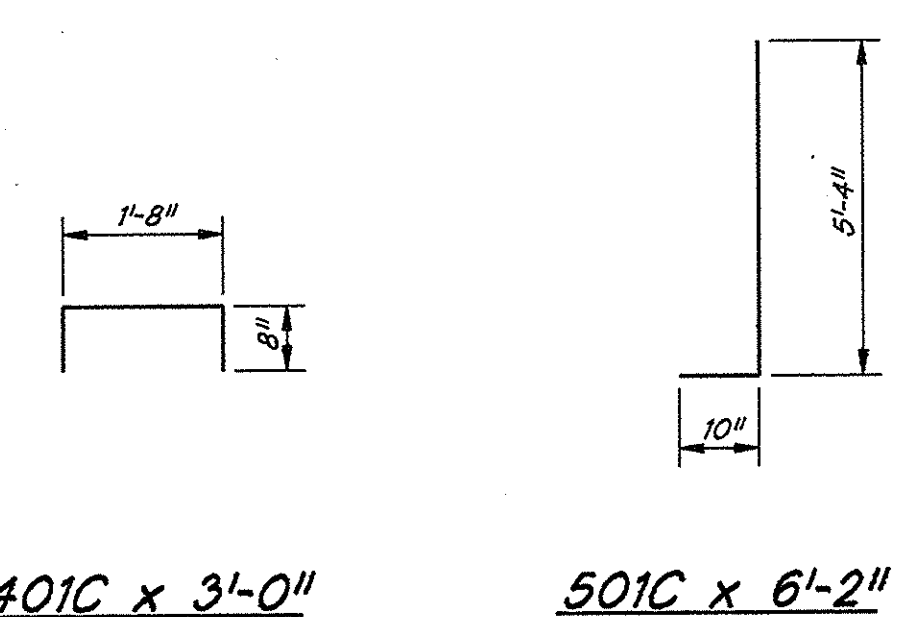
REINFORCING STEEL EPOXY COATED			
SIZE & MARK	NO. OF BARS	LENGTH	WEIGHT (LBS.)
#6	16	3'-0"	
TOTAL #6			72
501C	42	6'-2"	
#5	21	3'-6"	
TOTAL #5			347
401C	21	3'-0"	
#4	10	20'-3"	
#4	5	20'-0"	
TOTAL #4			244
TOTAL REINFORCING			663
CONCRETE		(CYS.)	
"A", IN SUBSTRUCTURE			10.2
MISCELLANEOUS		(QTY.)	
SURFACE SEAL (ESTIMATED)			160 SFT.
FIELD DRILLED HOLES IN CONCRETE			16 EACH
FOUNDATION EXCAVATION, UNCLASSIFIED			19 CYS.
B BORROW FOR STRUCTURE			16 CYS.
BACKFILL			16 CYS.

**BILL OF MATERIALS
CRASHWALL - PIER 4**

REINFORCING STEEL EPOXY COATED			
SIZE & MARK	NO. OF BARS	LENGTH	WEIGHT (LBS.)
#6	16	3'-0"	
TOTAL #6			72
501C	42	6'-2"	
#5	21	3'-6"	
TOTAL #5			347
401C	21	3'-0"	
#4	10	20'-0"	
#4	5	19'-9"	
TOTAL #4			242
TOTAL REINFORCING			661
CONCRETE		(CYS.)	
"A", IN SUBSTRUCTURE			10.1
MISCELLANEOUS		(QTY.)	
SURFACE SEAL (ESTIMATED)			160 SFT.
FIELD DRILLED HOLES IN CONCRETE			16 EACH
FOUNDATION EXCAVATION, UNCLASSIFIED			19 CYS.
B BORROW FOR STRUCTURE			16 CYS.
BACKFILL			16 CYS.
SLOPEWALL, REMOVE			16 SYS.
SLOPEWALL, 4"			31 SYS.

**BILL OF MATERIALS
CRASHWALL - PIER 3 (RAMP)**

REINFORCING STEEL EPOXY COATED			
SIZE & MARK	NO. OF BARS	LENGTH	WEIGHT (LBS.)
#6	16	3'-0"	
TOTAL #6			72
501C	220	6'-2"	
#5	106	3'-6"	
TOTAL #5			1,802
401C	110	3'-0"	
#4	10	40'-0"	
#4	5	27'-6"	
#4	20	21'-0"	
#4	30	20'-6"	
TOTAL #4			1,271
TOTAL REINFORCING			3,145
CONCRETE		(CYS.)	
"A", IN SUBSTRUCTURE			28.0
MISCELLANEOUS		(QTY.)	
SURFACE SEAL (ESTIMATED)			800 SFT.
FIELD DRILLED HOLES IN CONCRETE			16 EACH
FOUNDATION EXCAVATION, UNCLASSIFIED			85 CYS.
B BORROW FOR STRUCTURE			16 CYS.
BACKFILL			54 CYS.



NOTES:

FOR GENERAL NOTES, SEE DRAWING W-38.
ALL REINFORCING SHALL BE EPOXY COATED.
FOR REINFORCING BAR NOTES, SEE BRIDGE STANDARD C1.

**CRASHWALL DETAILS - PIERS 2, 3, & 4
& BILL OF MATERIALS
INDIANA DEPARTMENT OF TRANSPORTATION**

SCALE: AS SHOWN DATE: NOVEMBER 3, 1993
SUBMITTED FOR APPROVAL: *Richard J. O'Connor*
DRAWING: W-56 OF W-56 SHEET: 72 OF 120
PROJECT: ST/220-1 ()
BRIDGE CONTRACT NO: B-21128
BRIDGE FILE: 912-45-5088A



CA:ACAD12 WORK 603 3654 W-56.DWG
Scale: 1" = 1,000'
Time: 11/02/93 at 17:24 ROWW

DRAWN	GKN	CHK.	SCJ
DESIGNED	RJZ	CHK.	AP
TRACED		CHK.	

